

Neutron moderators and biological shielding

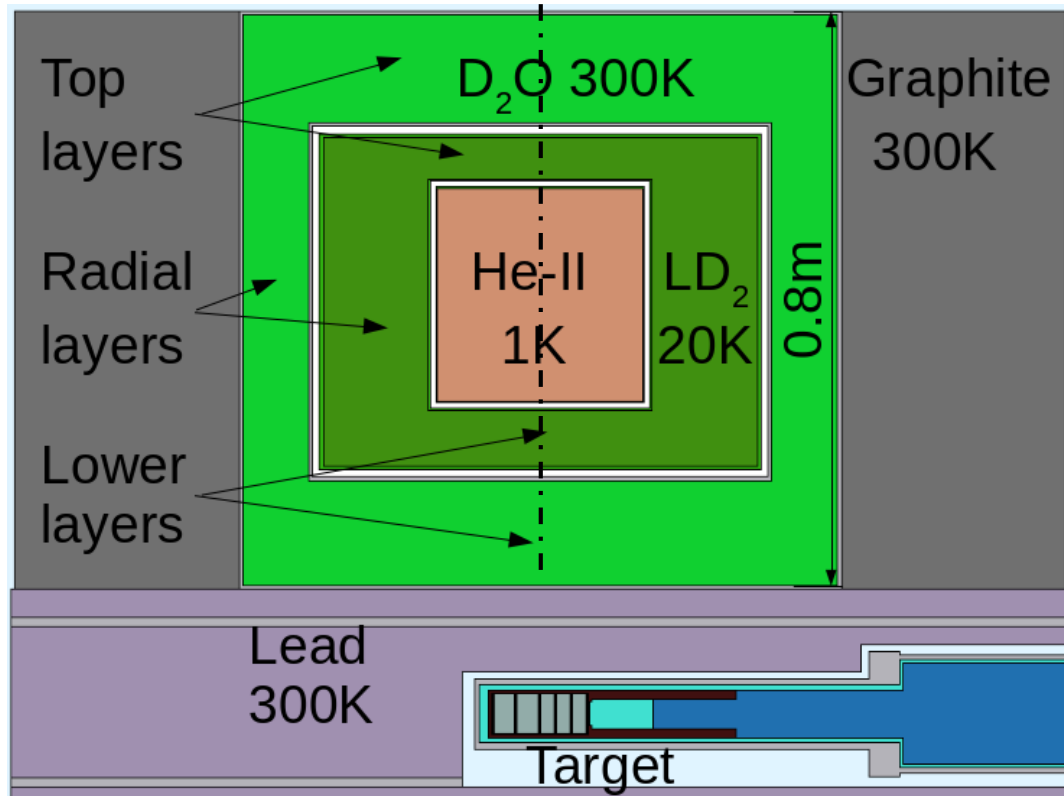
W. Schreyer

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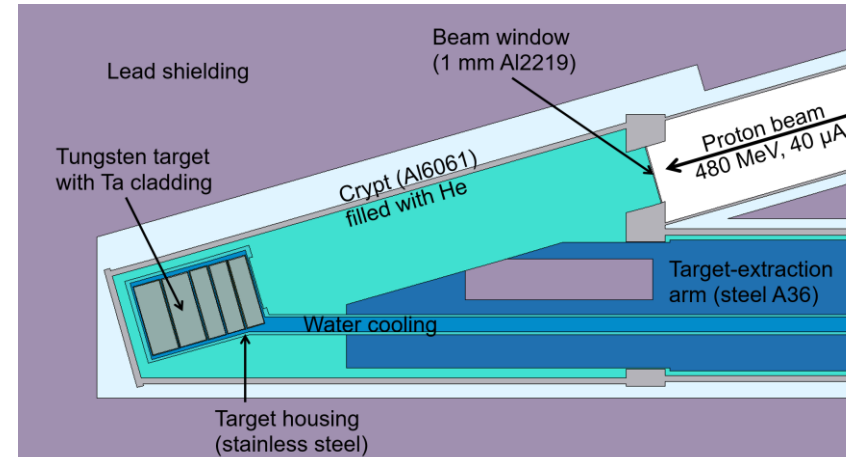
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Cam Marshall, David Rompen

Optimization parameters



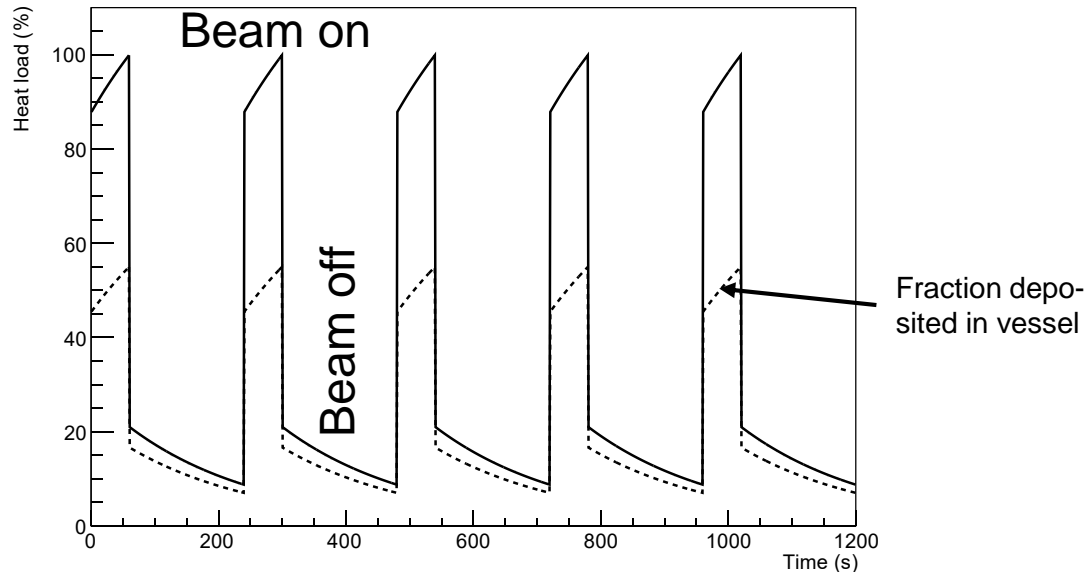
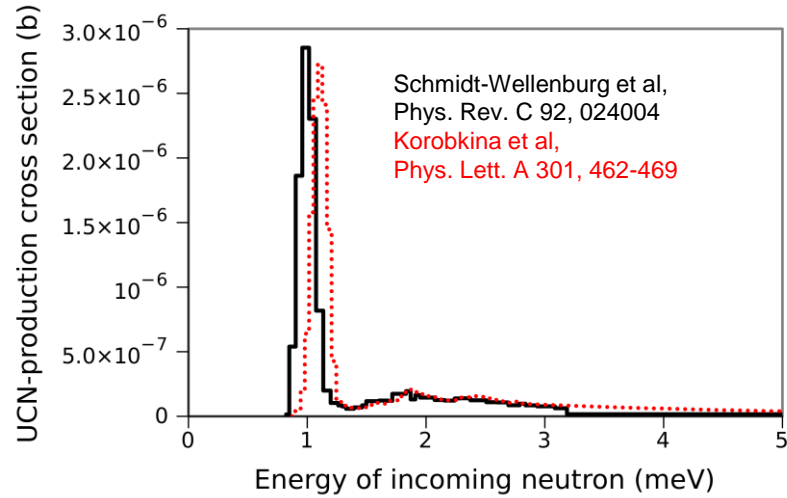
Side view of basic concept: concentric cylinders

- Choice of moderators/reflectors (Pb, D₂O, LD₂, C)
- Volume/thickness of moderators
- Wall thickness of vessels



Top view of spallation target

Optimization goal



Heat load during typical irradiation profile

Maximize UCN density ρ in typical experiment

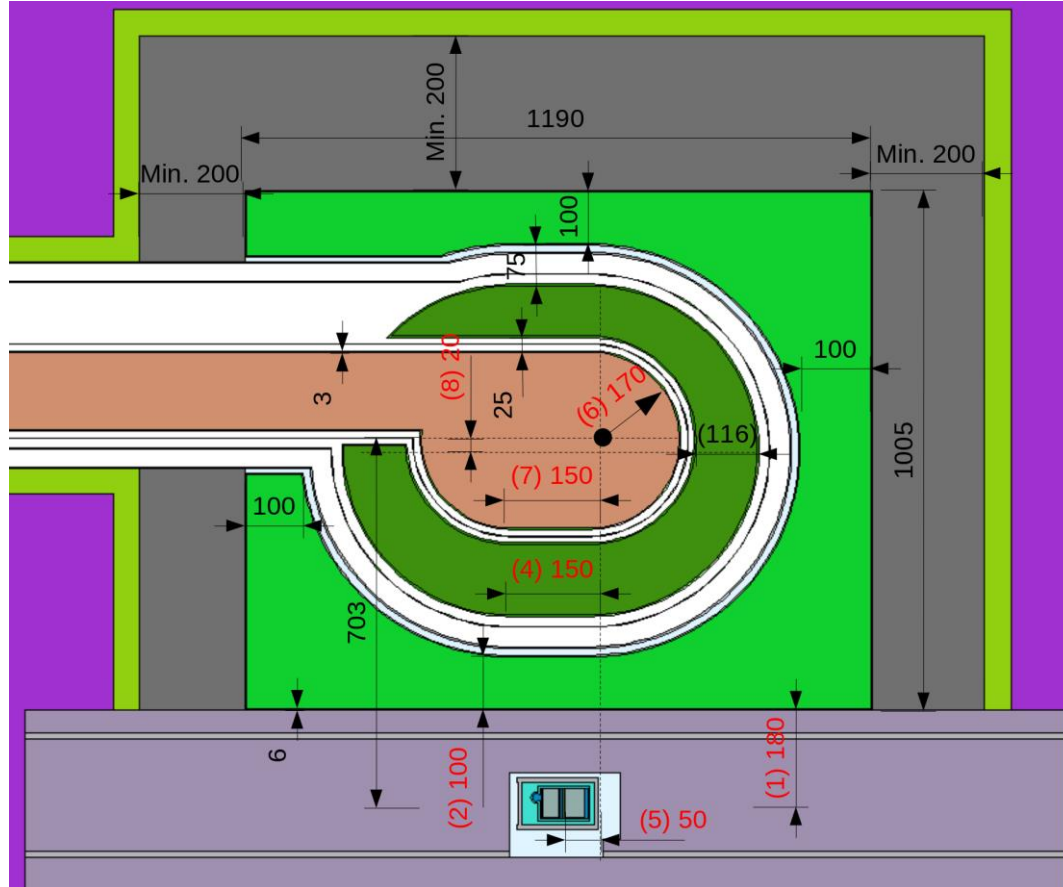
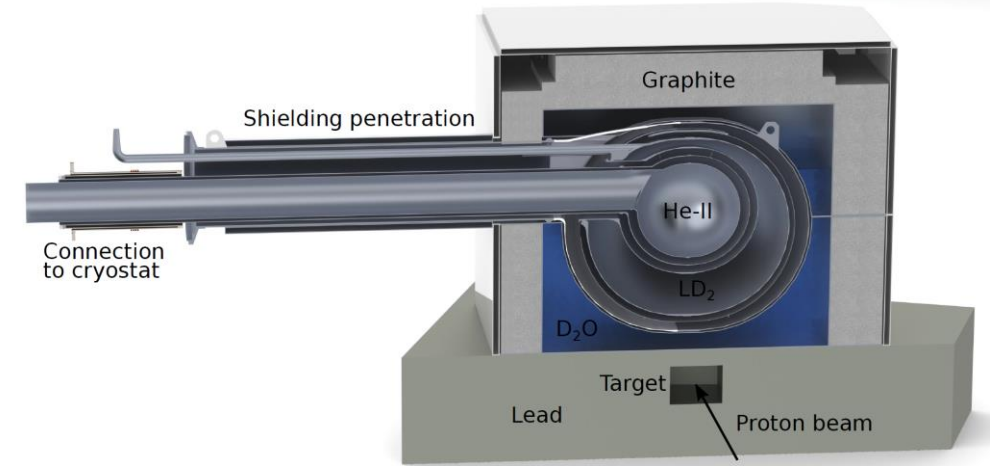
- Density estimator $\rho = \frac{P\tau}{V}$
- Production P and heat load Q from MCNP simulation
- Model for temperature/storage lifetime:
(pumping speed, Kapitza resistance, Gorter-Mellink heat transport, ...)

$$\tau^{-1} = \tau_{\text{He}}^{-1} + \tau_{\text{wall}}^{-1} + \tau_{\beta}^{-1}$$

$$\tau_{\text{He}} = 500 \sim 1500 \text{ s} \cdot \left(\frac{Q}{1 \text{ W}} \right)^{-1.5 \sim -1.0}$$

- Volume of whole system:
 $V = V_{\text{source}} + V_{\text{guide}} + V_{\text{nEDM}}$

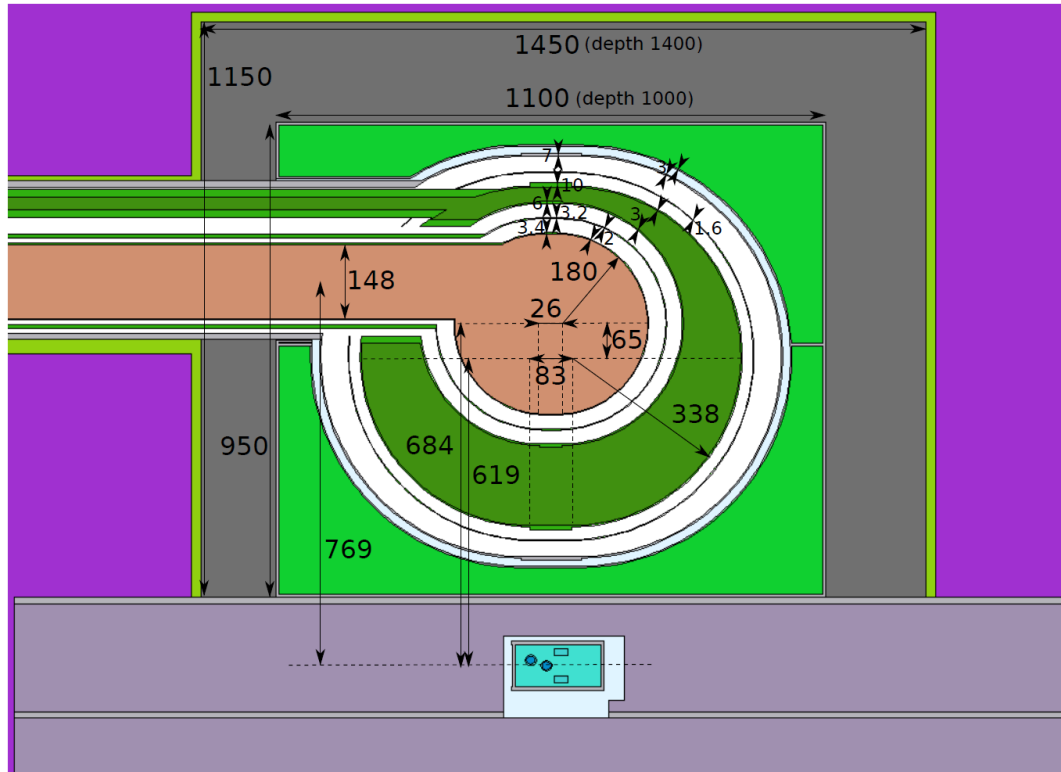
Multi-parameter optimization



- Further refined model
- Fixed amount of LD₂ (125 L)
- Optimized 8 parameters for wide range of assumptions

Assumption	Range
τ_{wall}	60 s – 100 s
τ_{β}	880 s
B	500 s – 1500 s
a	-1.5 – -1.0
$V_{\text{guides}} + V_{\text{EDM}}$	100 L – 200 L

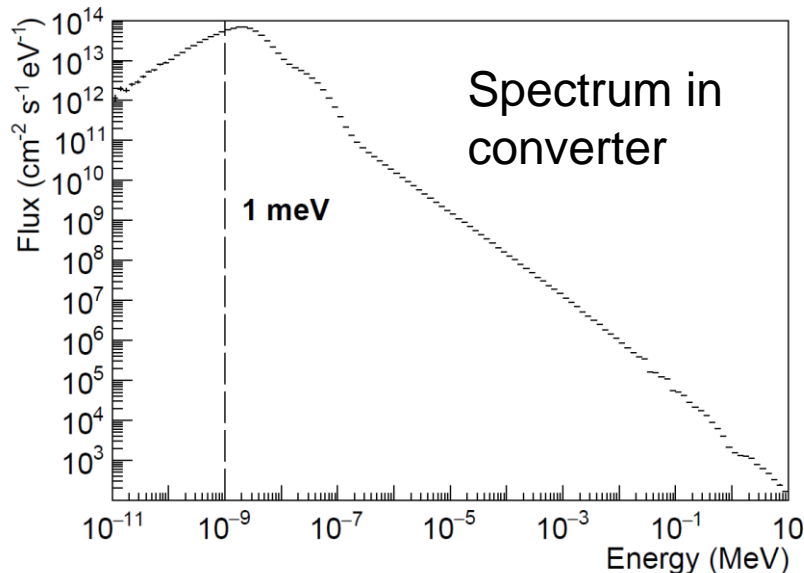
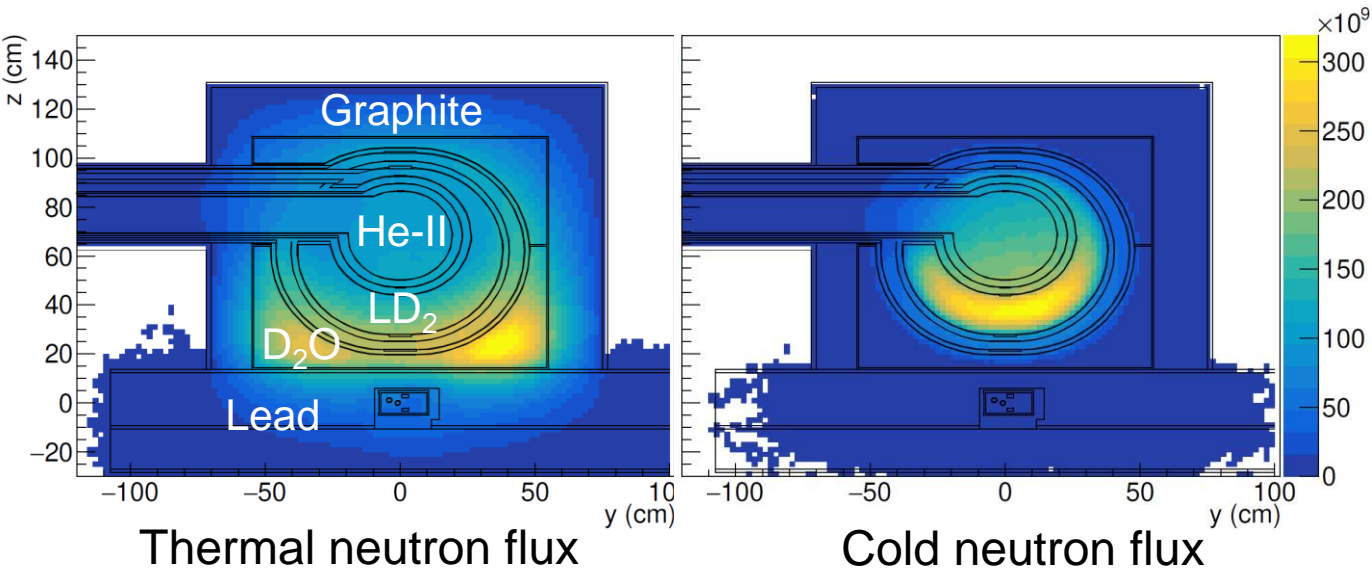
Results



Detailed engineering model

- Minimized wall thicknesses with ANSYS
- Minimized cost for D₂O (430 + 200 L) and graphite (reused)
- Optimized position above target
- **UCN production: $1.4 \cdot 10^7$ to $1.6 \cdot 10^7$ UCN/s**
- **Max. heat load: 8.1 W @ 1.1 K**
- 27 L He-II converter (+ ~50 L in guide)
- 125 L LD₂, max. heat load 63 W @ 20 K
- Storage lifetime in source: ~30 s
- Recently published:
[10.1016/j.nima.2020.163525](https://doi.org/10.1016/j.nima.2020.163525)

Most important parameters



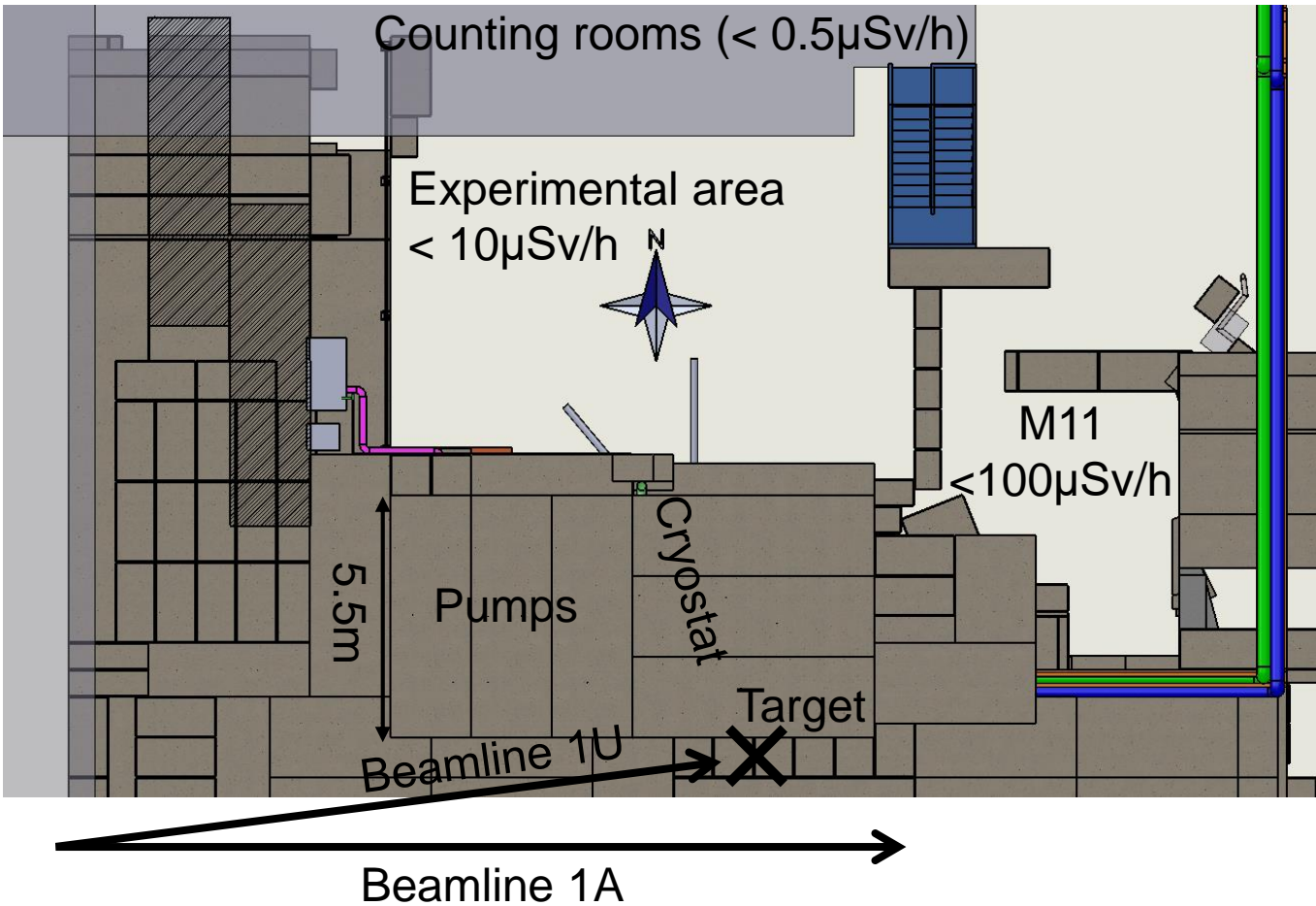
Impact on UCN density

- **Cold moderator:** (compared to LD₂)
 - sD₂O (optimized): -62 %
 - LH₂ (optimized): -67 %
 - Add 15L LD₂ (optimized): +5 %
- **Converter vessel:** (compared to 2mm Al6061)
 - Beryllium: +90 %
 - AlBeMet/MgAl: +40 %
 - Reduce thickness 1 mm: +25 %
- **Moderator vessels:**
 - Reduce thickness 1 mm: +5 %
 - Reduce spacing 10 mm: +5 %
- **LD₂ purity:** (compared to 100% para-D₂)
 - 33 % Ortho-D₂: -7 %
 - Add 1 % hydrogen: -4 %
- **Bismuth neutron filter:**
 - +25 %, but +200% heat load on LD₂ & 10x radioactivity

Biological shielding

Moderator engineering – see next talk

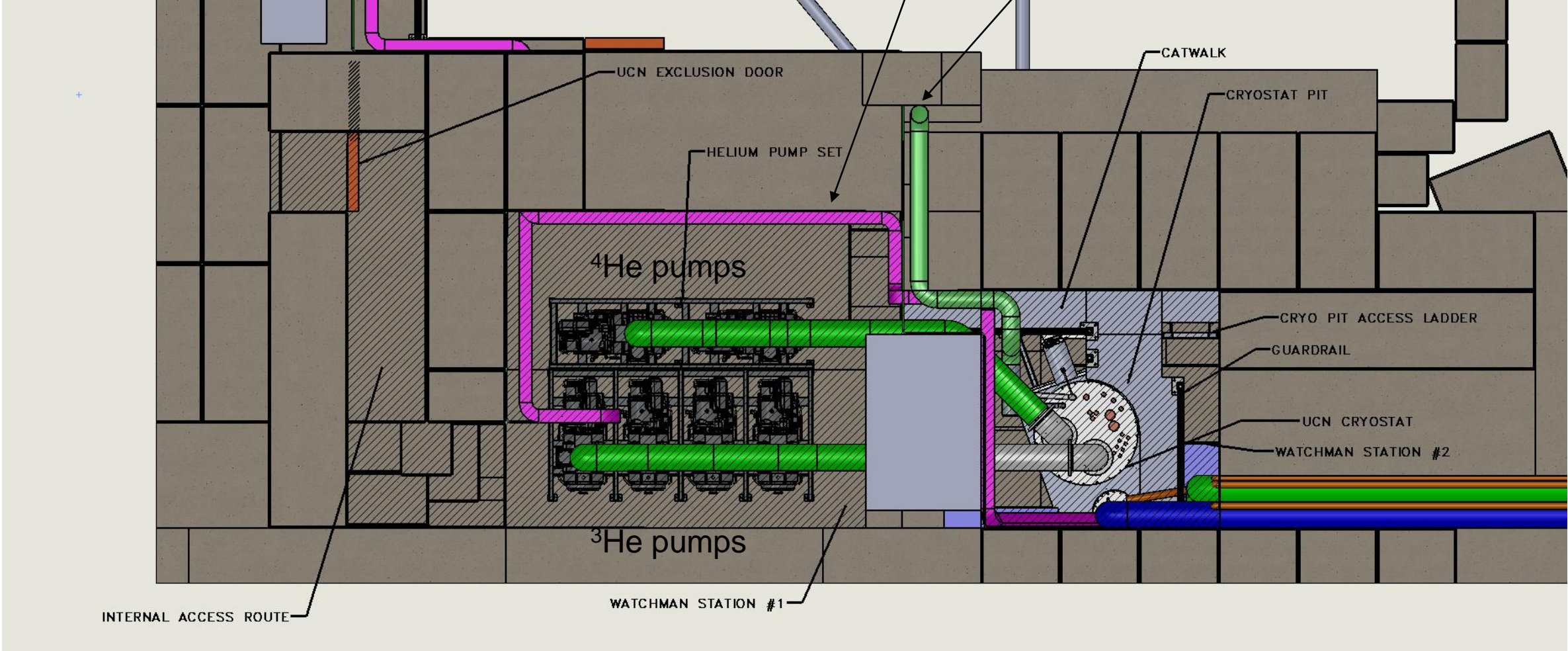
Requirements



- Reduce prompt radiation below limits
- Quick access to cryostat, while beamline 1A operating
 - Exclusion area access controls
 - Minimize residual radiation
<math>< 65\mu\text{Sv/h}</math> for maintenance at cryostat lid
 - Safety procedures for confined spaces
- Beam losses in beamlines 1A or 1U:
 - <math>< 50\text{ mSv/h}</math> in any accessible area
- Minimize shielding, maximize experimental area
- Include space to bury target at end of life

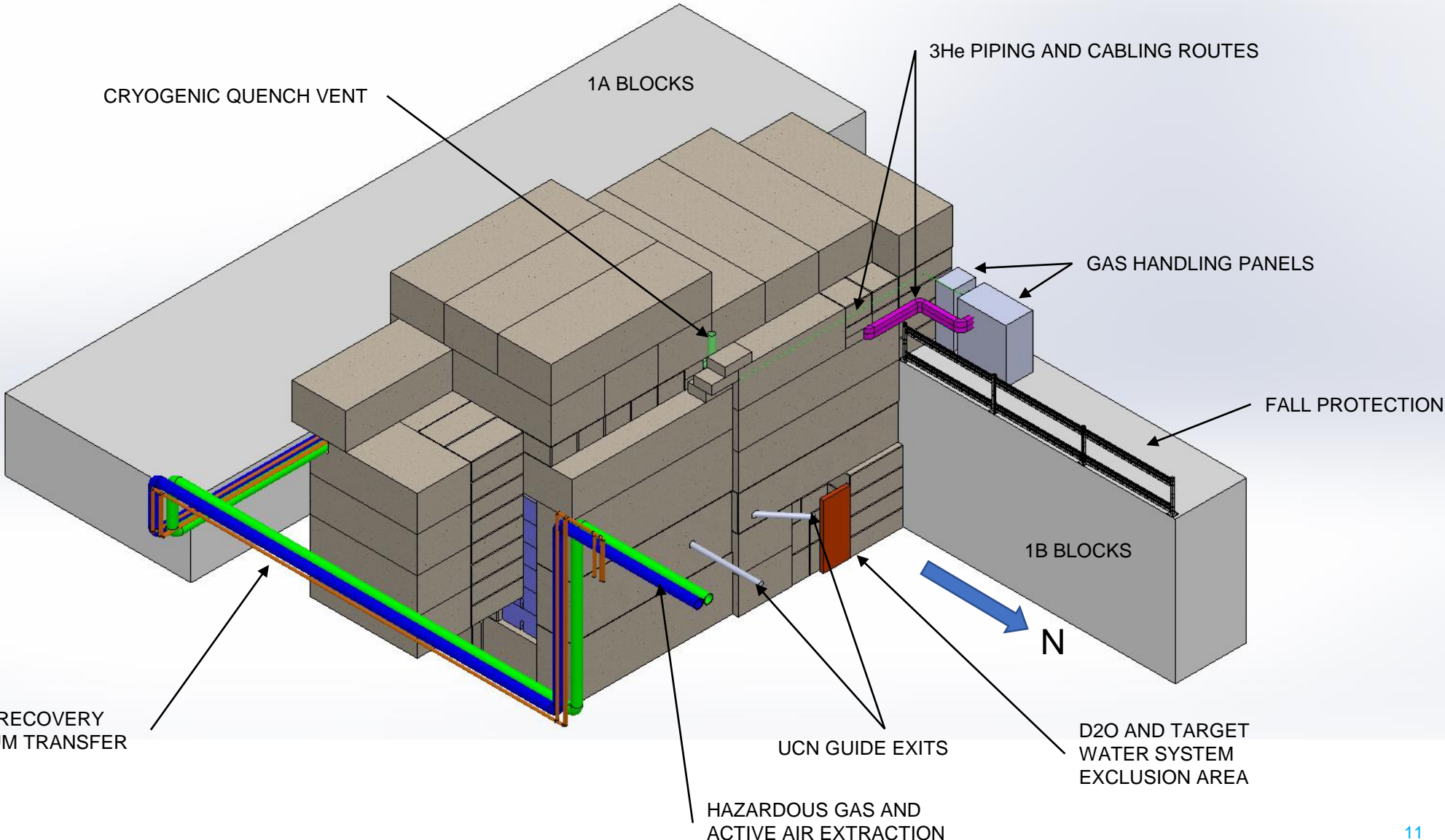
Access Plan Overview

© David Rompen



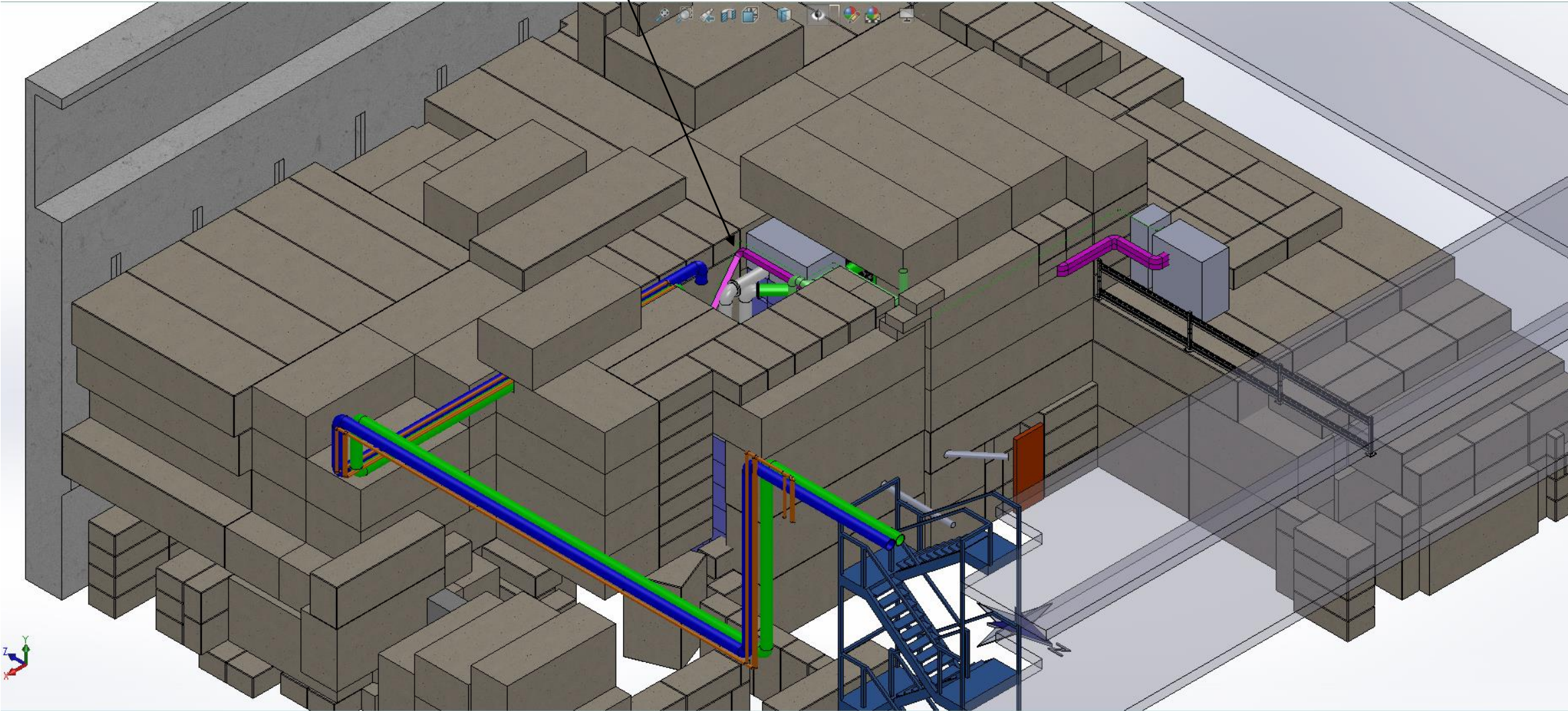
Proposed UCN Shielding Pyramid Overview

© David Rompen



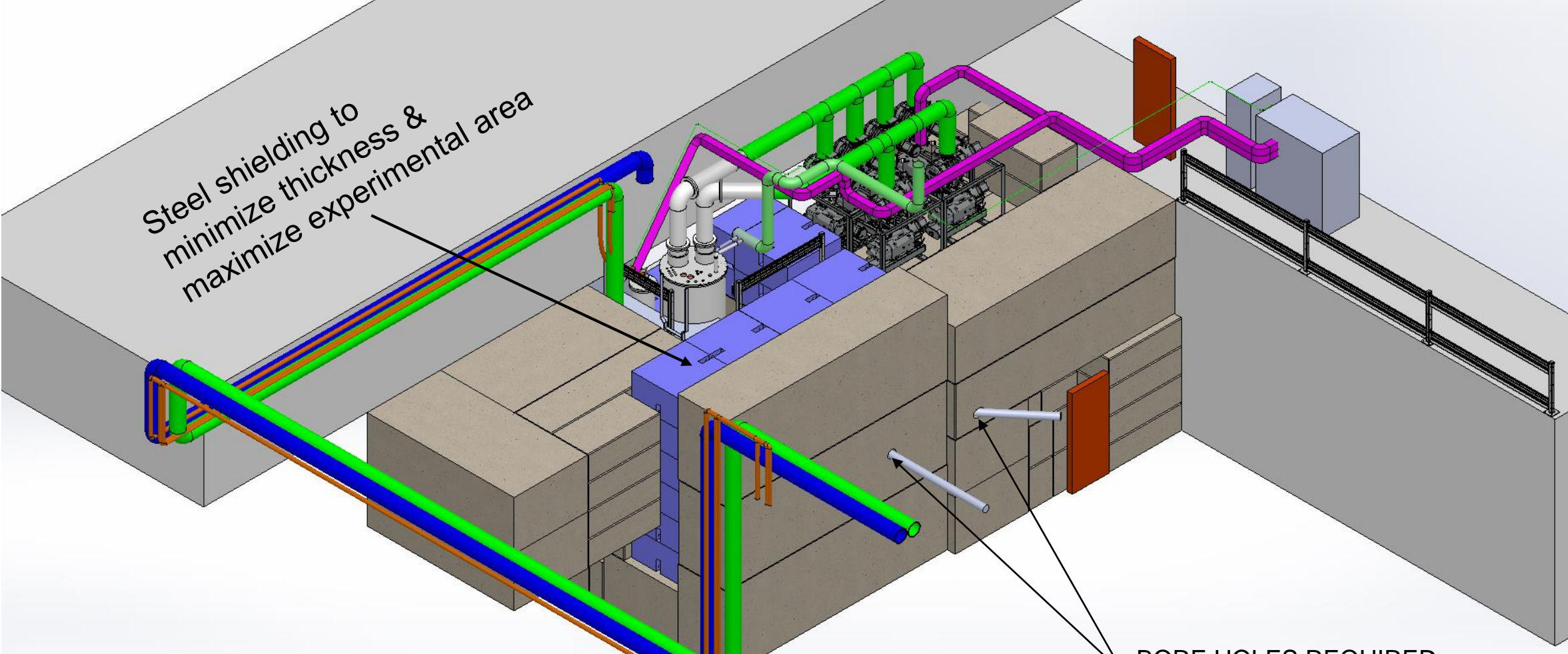
Proposed UCN Shielding Pyramid Overview (© David Rompen)

EXPOSED CRYOSTAT PIT ACCESS



Proposed UCN Shielding Pyramid Overview

© David Rompen



Steel shielding to minimize thickness & maximize experimental area

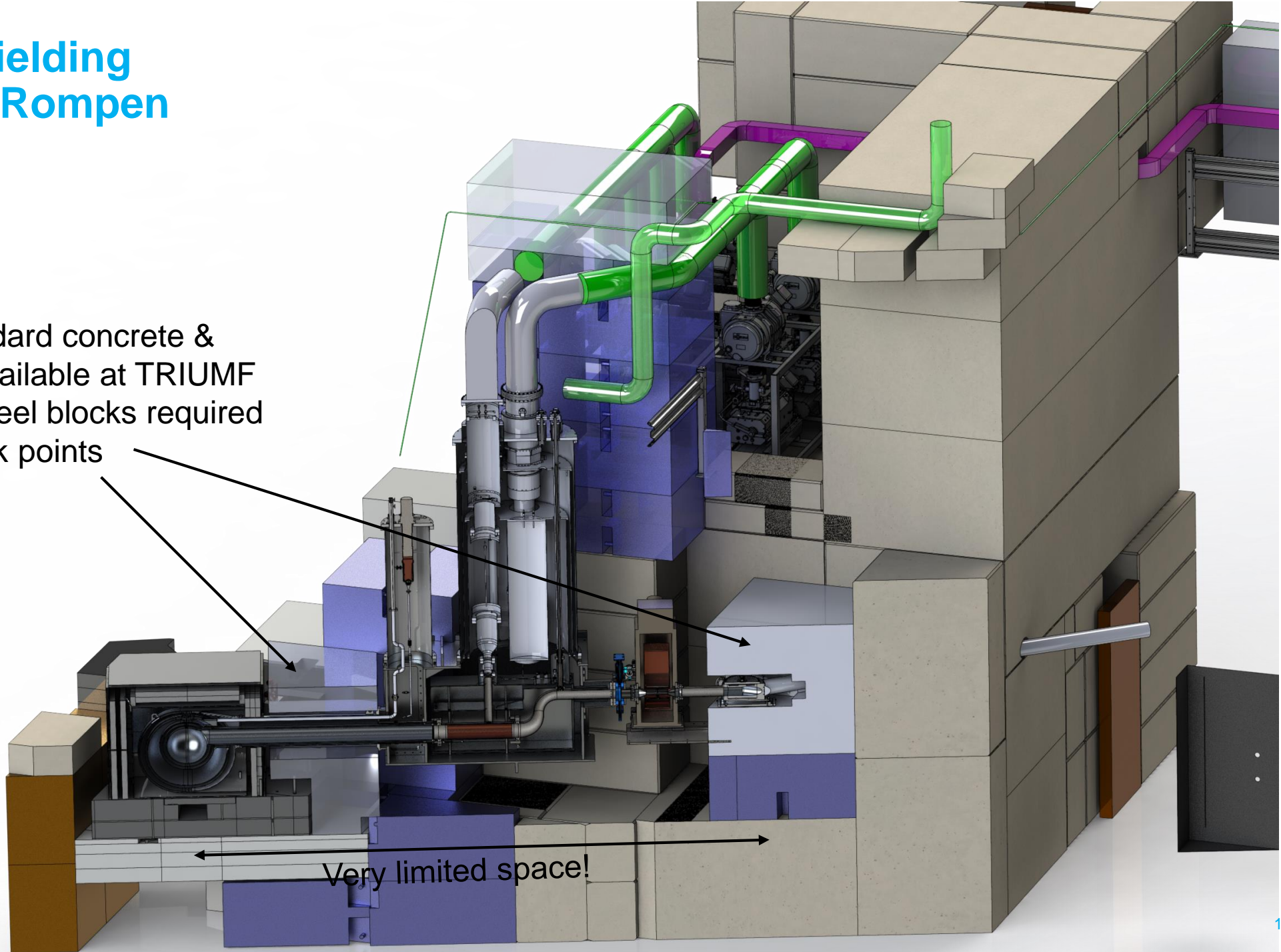
BORE HOLES REQUIRED 8" DIAMETER

Potential temporary shielding allowing source installation while beamline 1A operating

Inner shielding

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- Sufficient standard concrete & steel blocks available at TRIUMF
- Few custom steel blocks required for critical weak points



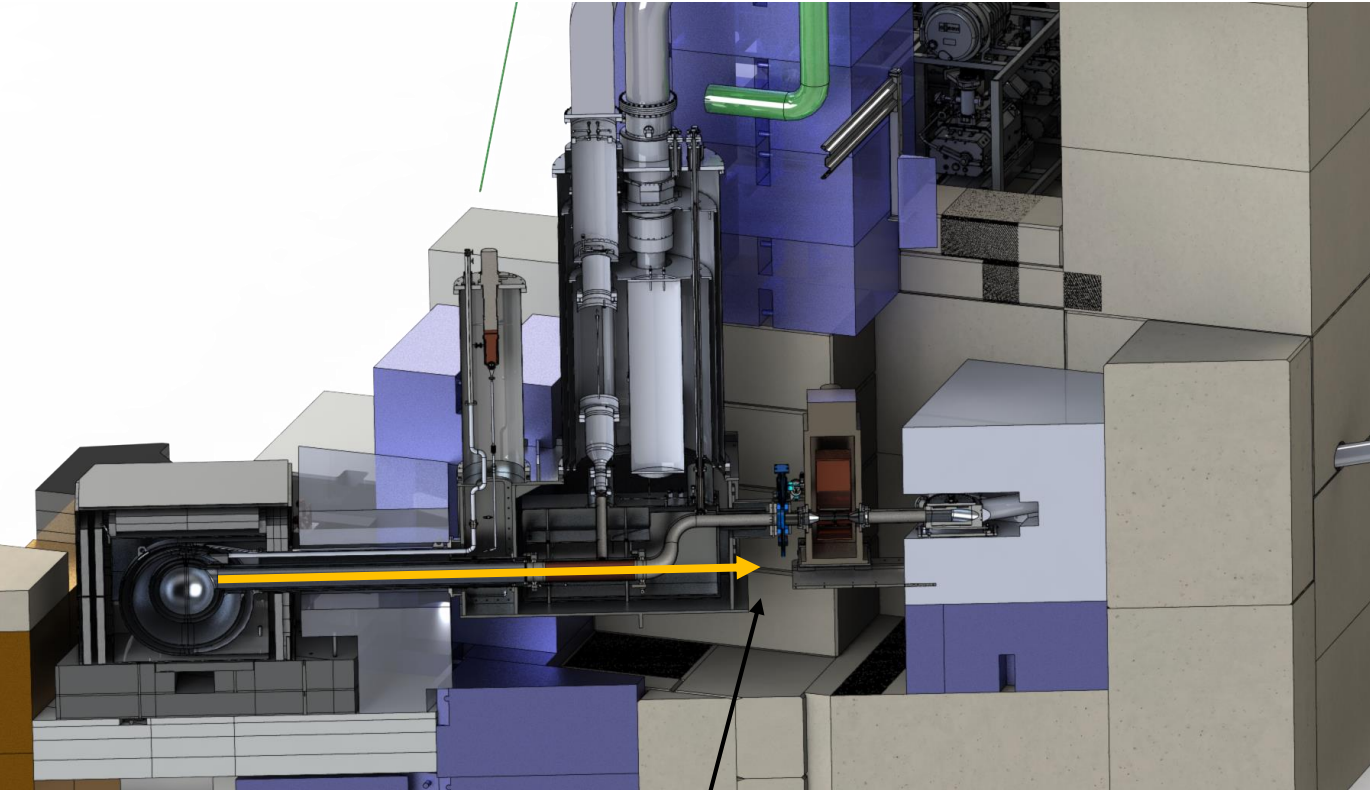
Status

- 2018: Extensive simulations
 - show that concept adheres to dose limits in all scenarios,
 - produce dose-rate maps (see appendix), and
 - put requirements on radiation hardness of components.
- May 2019: TRIUMF review identifies no showstoppers
- Winter 2020: Dose estimates for
 - Cryostat maintenance
 - Moderator replacement

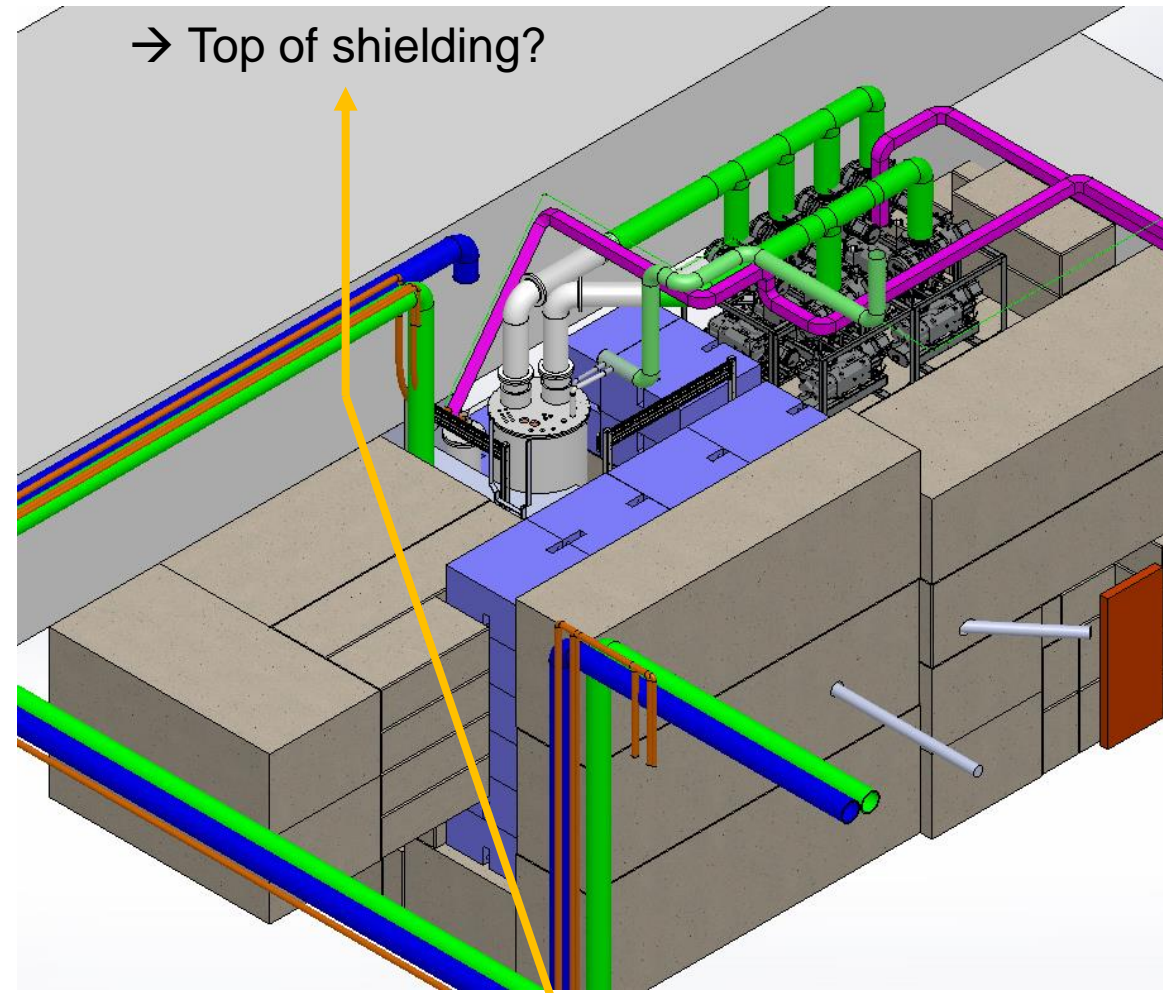
To do

- Detailed design of D₂O & graphite moderators to finalize dimensions
- Design and order custom shielding
- Finalize procedures and safety precautions for
 - Access to exclusion areas/confined spaces
 - Moderator replacement
 - Target replacement
- Shutdown 2021: Test target replacement procedure

**Moderators and partial shielding have to be installed during shutdown 2021
or project will be delayed by one year!**



Add diagnostics port
No additional guides & penetrations



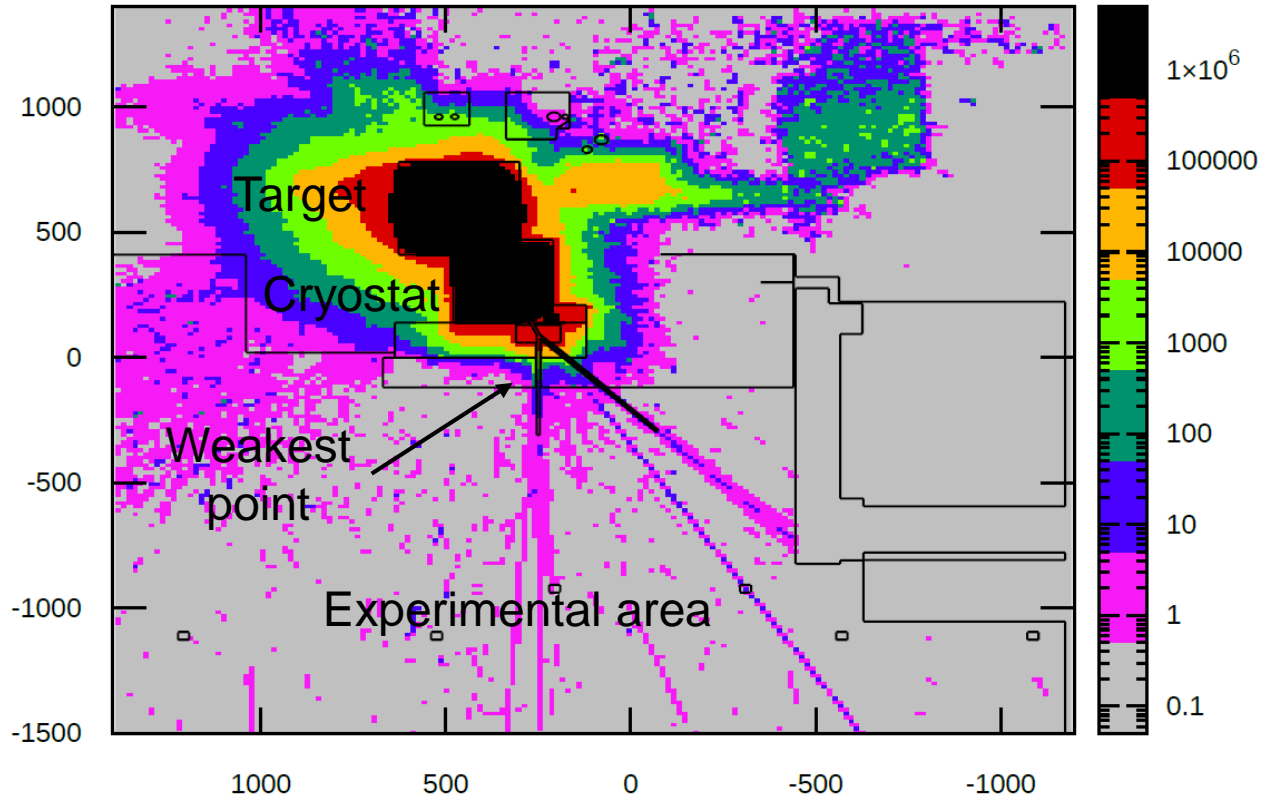
→ Top of shielding?

→ M11 area?

Dedicated VCN line (~5x5 cm²):
Line of sight onto cold LD₂ moderator
No impact on UCN performance
Shielding penetrations needed

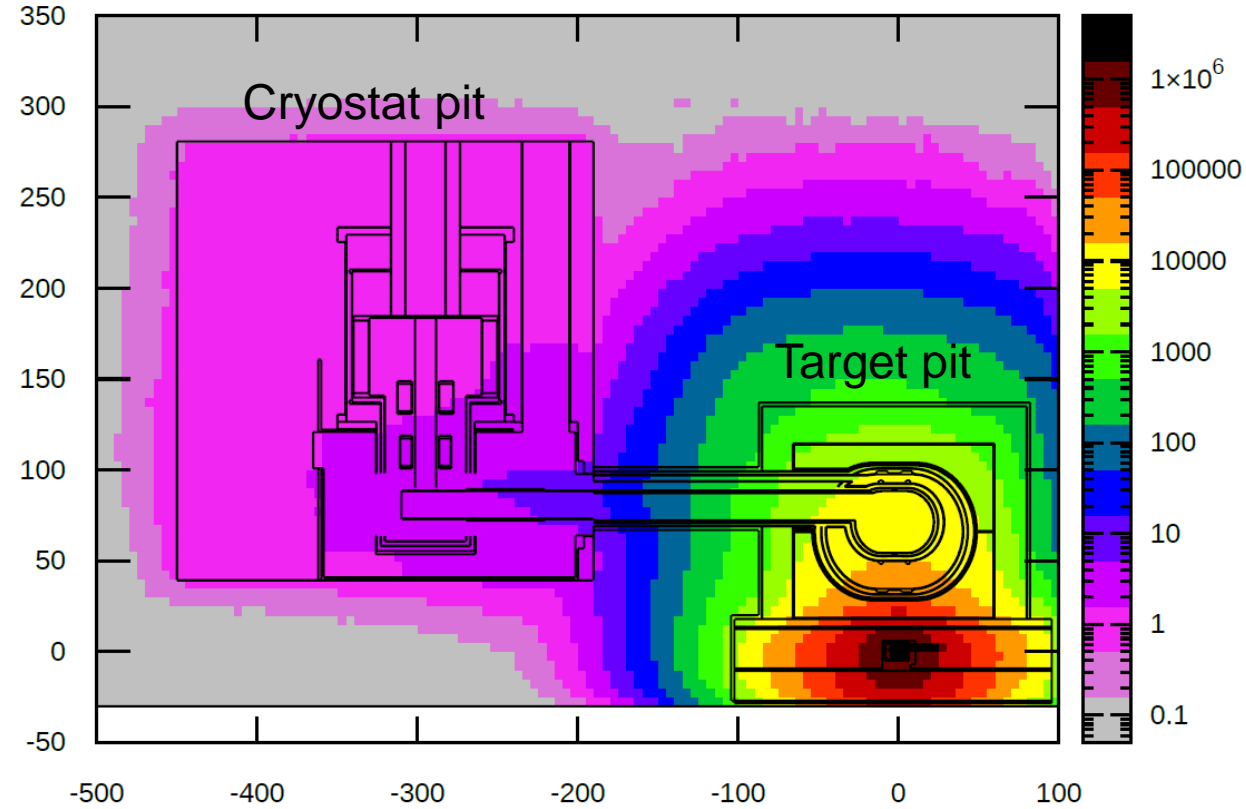
Prompt radiation

Prompt radiation ($\mu\text{Sv/h}$)



Prompt dose rate ($\mu\text{Sv/h}$)

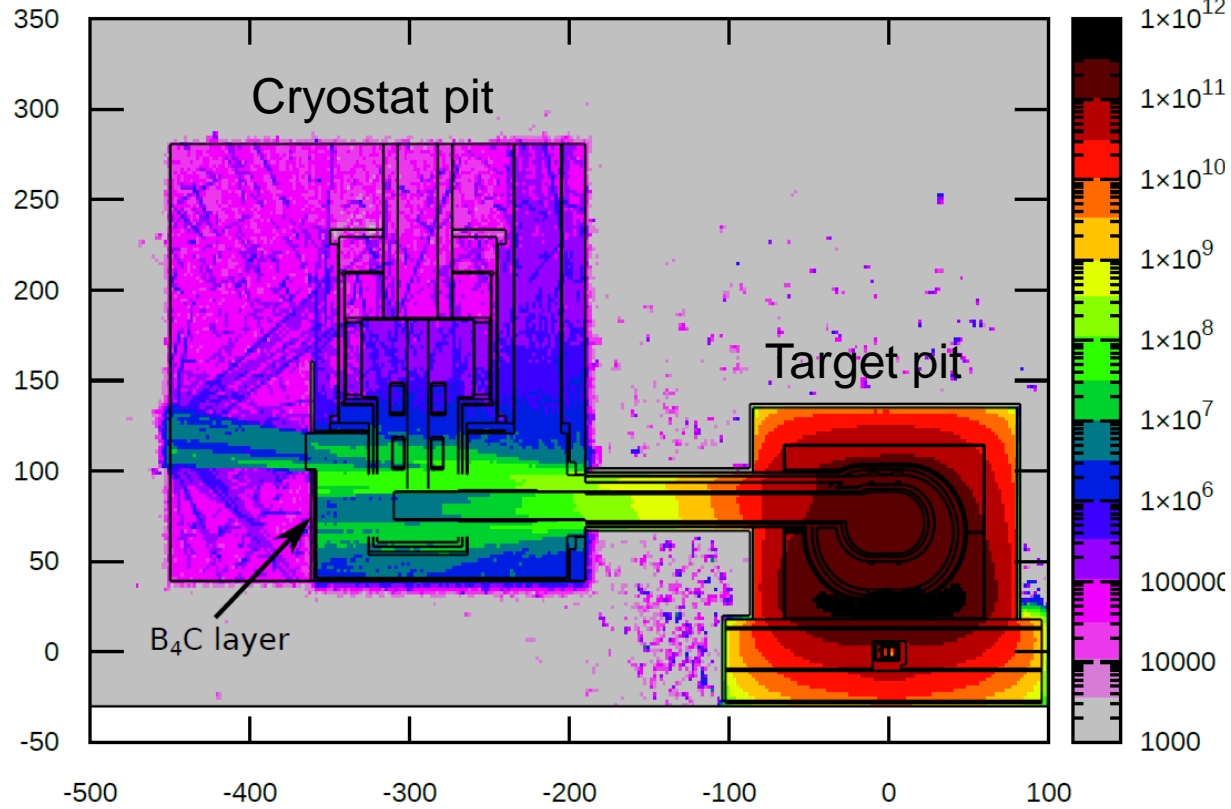
Prompt dose (Sv/h)



Prompt dose rate (**Sv/h**)
Extreme radiation environment in target pit

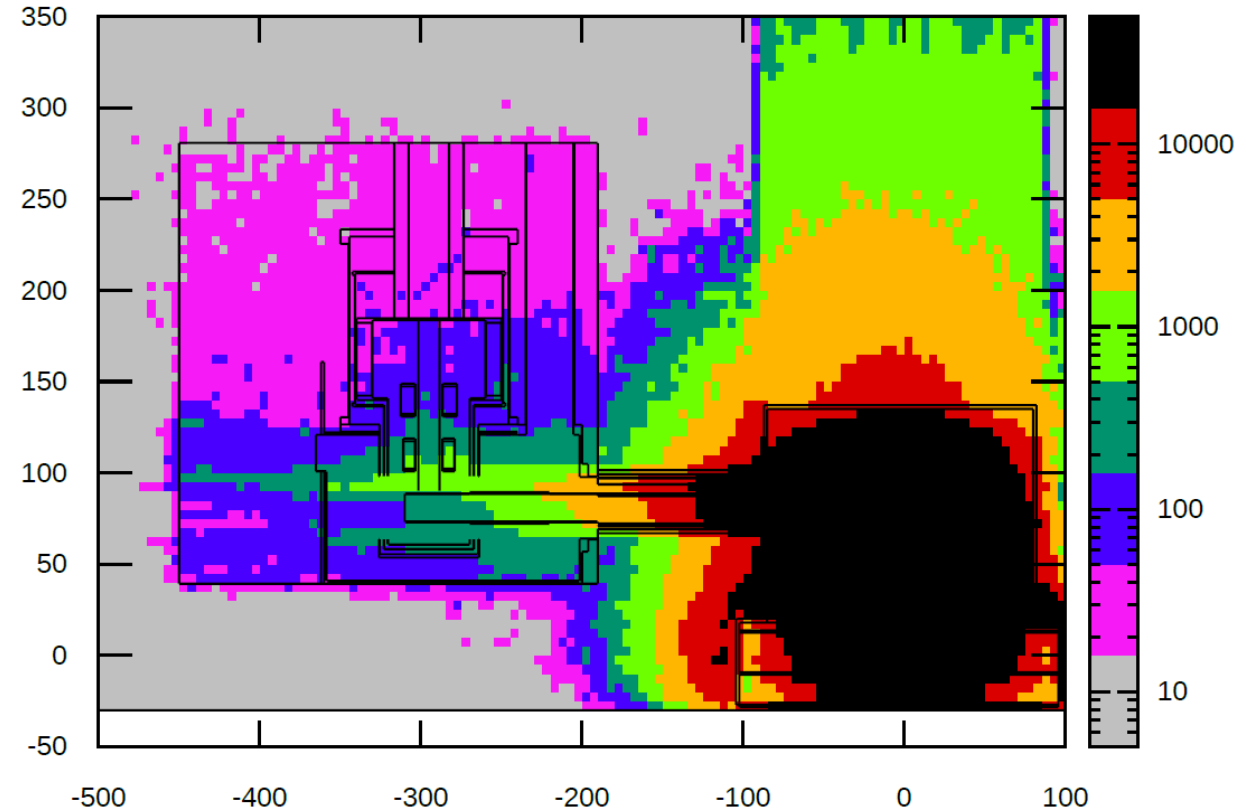
Activation and residual radiation

neutron flux 14.7-80meV (1/cm²/s)



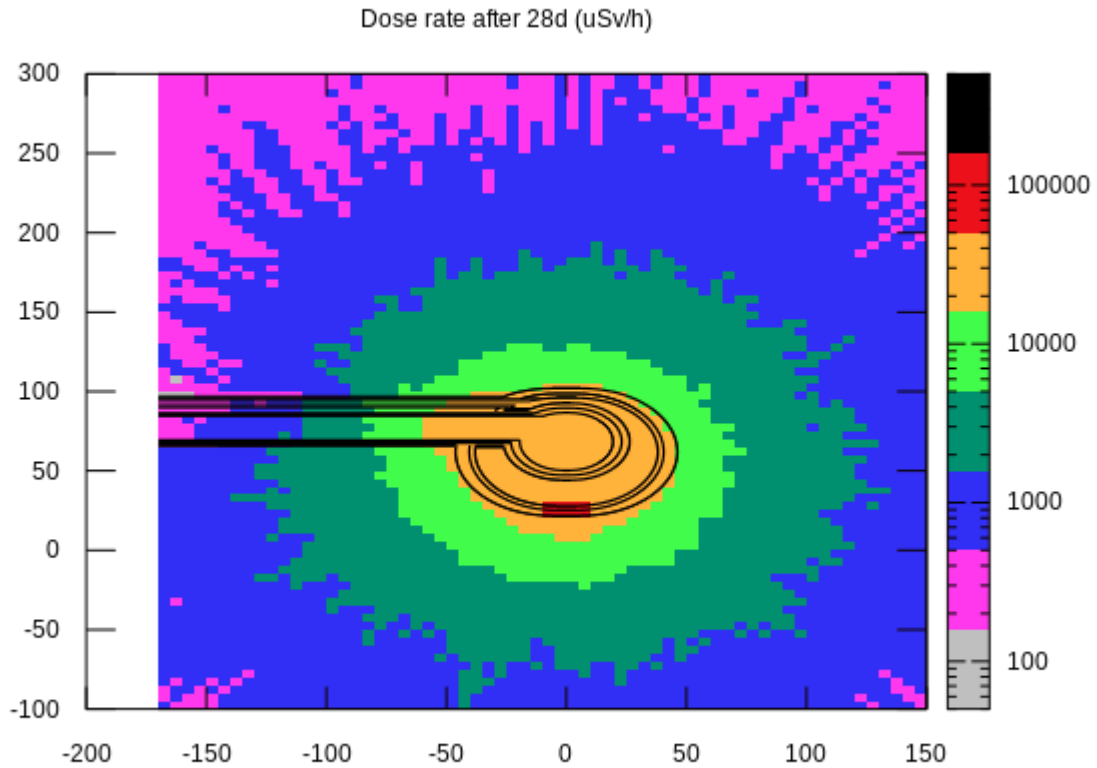
Thermal neutron flux in target and cryostat pits

Dose rate after 1d (uSv/h)

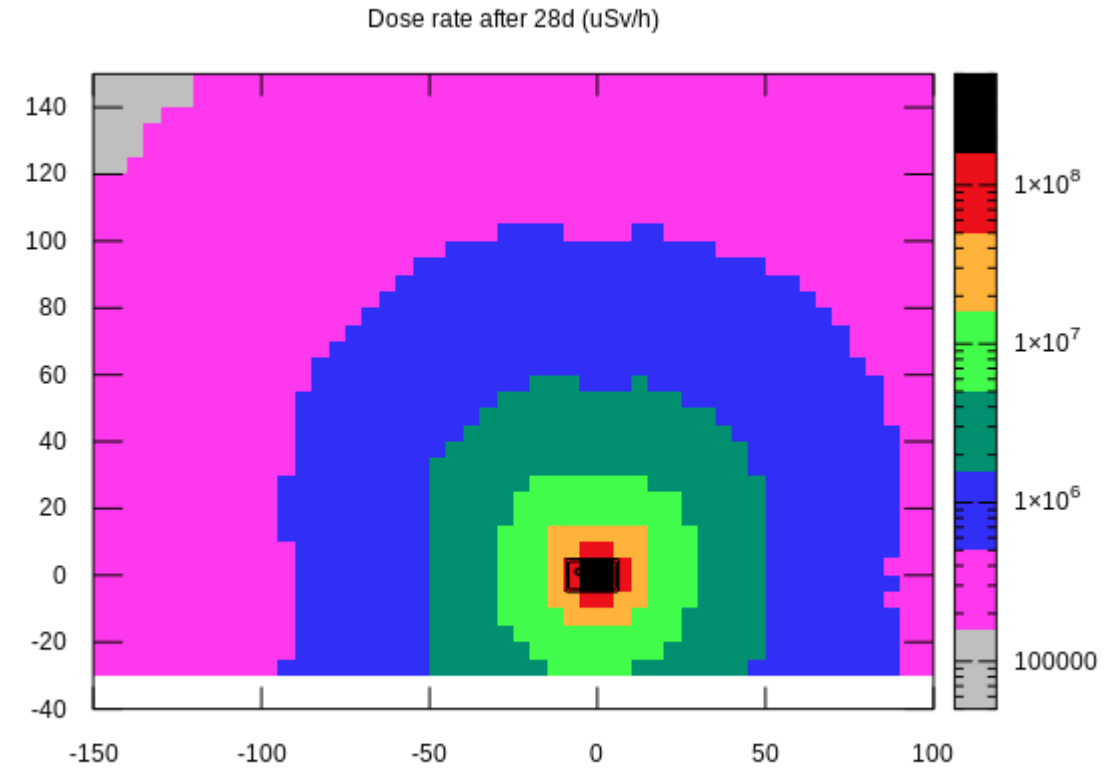


Residual dose rate (μ Sv/h) 24h after beam off
(cryostat lid accessible)

Target & moderator replacement after 20 years



Residual radiation from tail section
Already too hot to touch after 40 – 80 h irradiation



Residual radiation from target
15cm lead cask required for disposal