

# Medical isotopes research at KEK

*KEK*

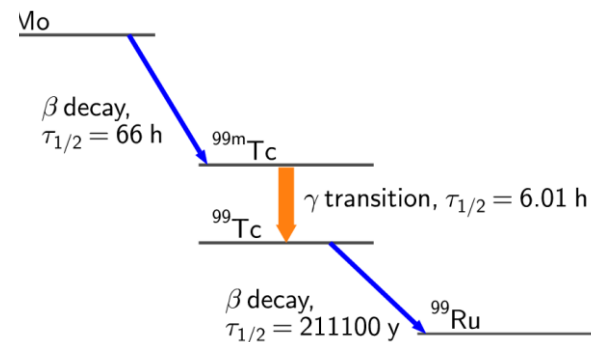
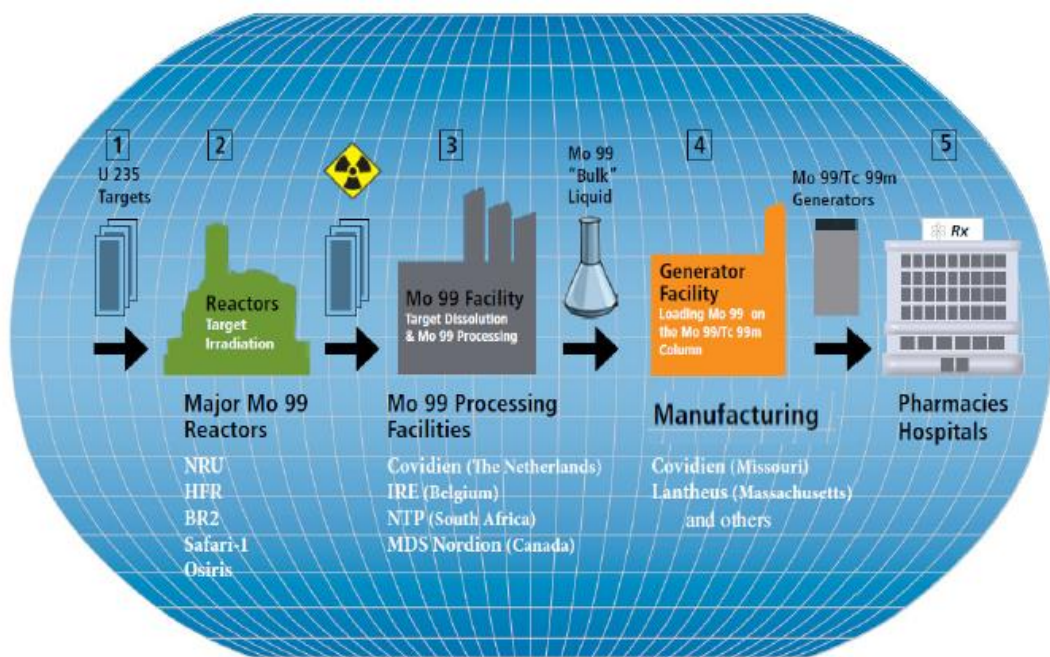
*Shin MICHIZONO*

- *$^{99}\text{Mo}$  and its application*
- *SRF linac (CW/pulse)*
- *Specification of SRF accelerator*
- *SRF components for  $^{99}\text{Mo}$*

# Mo-99 and Tc-99m

## Stable supply of Mo-99/Tc-99m

$^{99}\text{Mo}$  is the raw material of the Tc-99m (widely used for the medical diagnostic).  
100% imported and most of them are produced by using the nuclear reactors.  
Due to the aging of the fusion reactor, stable supply of  $^{99}\text{Mo}$  becomes important.



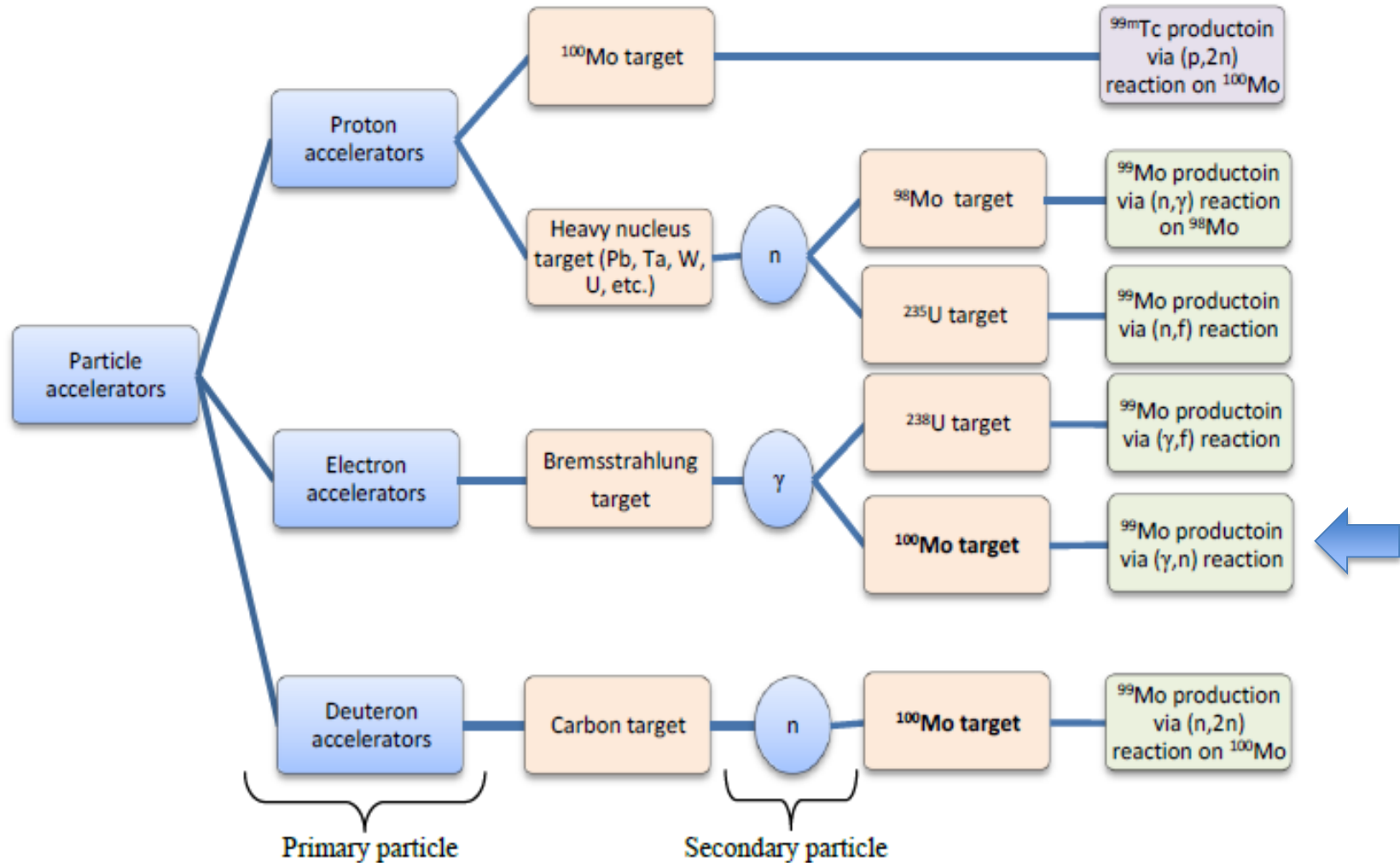
「Producing Medical Isotopes Using X-rays」 by M. S. de Jong @ IPAC2012

FIG. VII-1: Global supply chain of  $^{99}\text{Mo}$  and subsequent utilization schematics. Source: [www.covidien.com](http://www.covidien.com) (October 2009)

## Nuclear reactors

- $^{235}\text{U}(n,f)^{99}\text{Mo}$
- $^{98}\text{Mo}(n,\gamma)^{99}\text{Mo}$

# Accelerator driven $^{99}\text{Mo}$ production



# $^{99}\text{Mo}$ generation by electron accelerator

- Utilize the gamma ray generated by the electron beam irradiation to the converter.
- Typical energy of the gamma ray contributing to the reaction  
 $^{100}\text{Mo}(\gamma, n)^{99}\text{Mo}$  is 10~20MeV
- Electron with the energy of 20~30MeV is required for this reaction.
- Beam quality (emittance) is not important as long as the electron is irradiated to the converter.

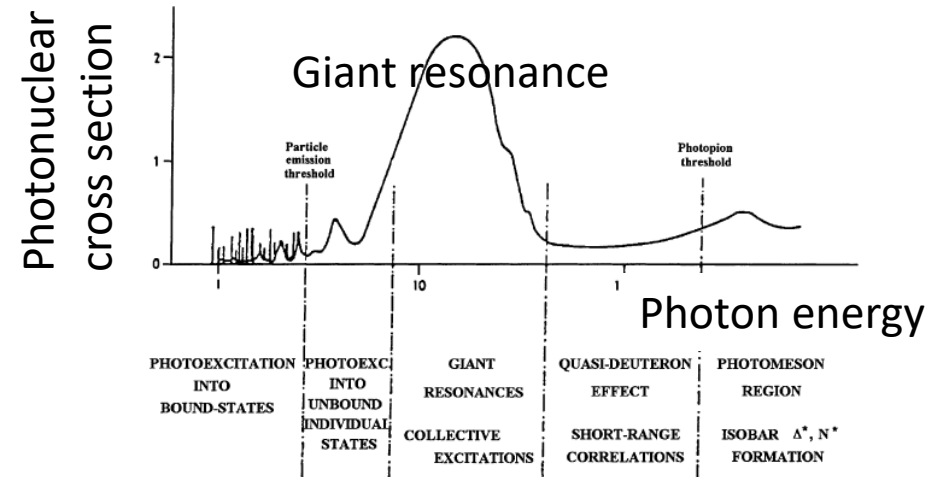
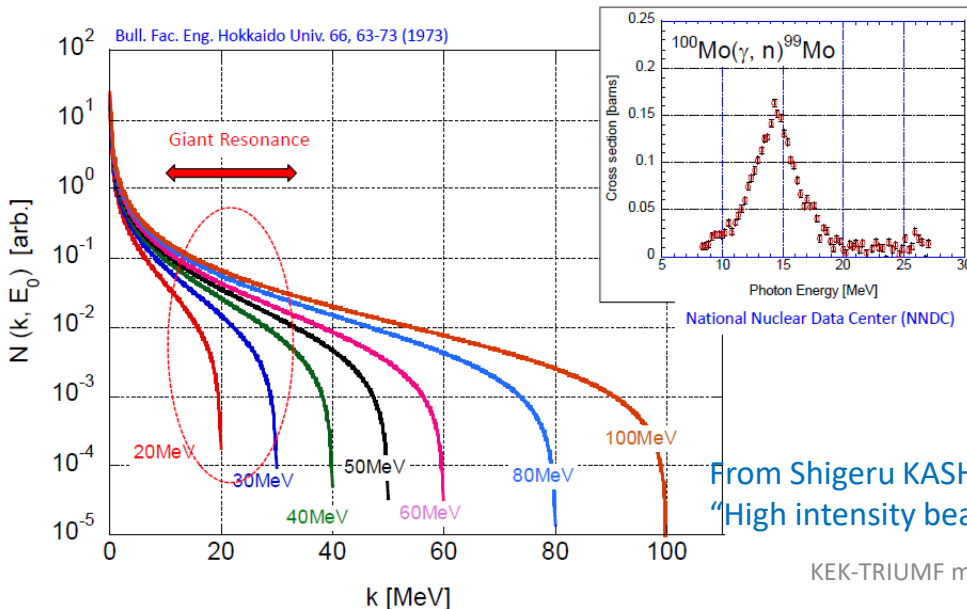
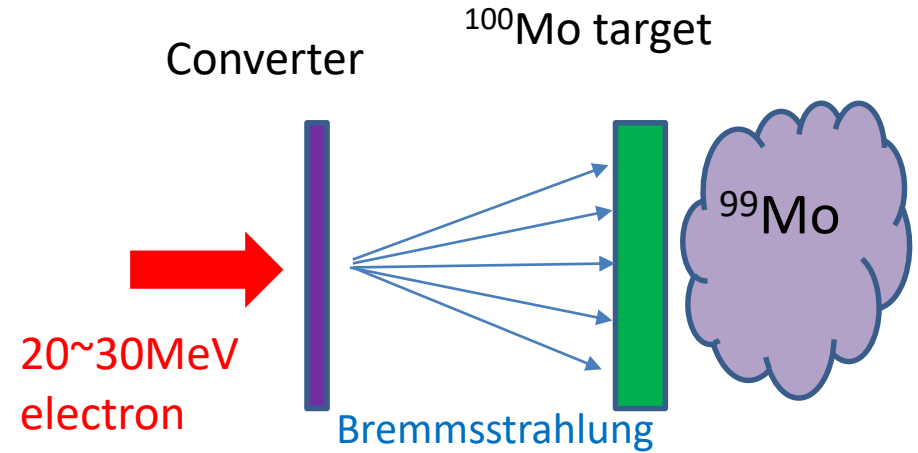


Fig. 1. Total photonuclear cross section as a function of the photon energy  $k$  [17].  
 Nucl Instr Meth B 155 (1999) 373

From Shigeru KASHIWAGI (U. Tohoku)  
 "High intensity beam and its application" (in Japanese)

# Superconducting or normal conducting?

## Normal conducting electron linac

- Easier construction and operation
- Pulsed operation (typical duty factor  $\sim 1\%$ )
- Smaller average beam current (max.  $\sim 1\text{mA}$ )

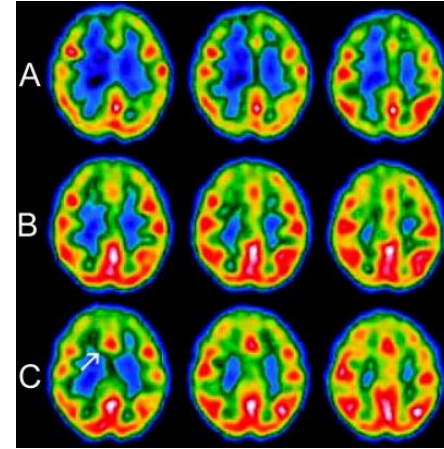
## Superconducting electron linac

- Requires cryogenic system
- CW operation
- Higher beam current  $10\text{mA}\sim 100\text{mA}$

If the higher current is preferred, superconducting electron linac will be better.

# Demand of $^{99}\text{Mo}$ in Japan

- SPECT (Single photon emission computed tomography) are used at 1260 hospitals in Japan.



- This Nuclear medical inspection uses  $^{99}\text{Tc}$  (for gamma ray imaging).
- One million inspections per year in Japan ( $\sim 4,000/\text{day}$ )
- Suppose 10m Ci (370 MBq)  $^{99}\text{Tc}$  is used for each inspection, 1.5TBq/day should be supplied.
- Including the radioactive decay of  $^{99}\text{Mo}$ , 3~10TBq/day will be necessary.
- 3000Bq/mg/uA/h was reported by Prof. Kikunaga (U.Tohoku).

-> 10 mA electron beam linac might satisfy the most of demand of Japan.

# SRF linac with pulse/CW operation



XFEL

## Pulse operation

### EXFEL, ILC

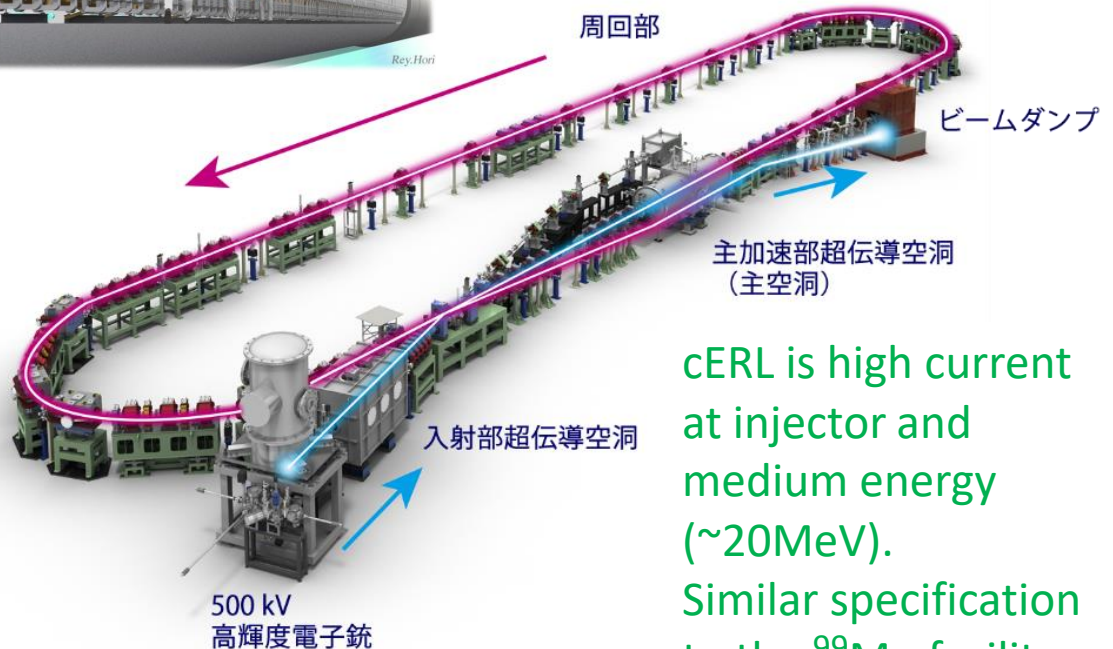
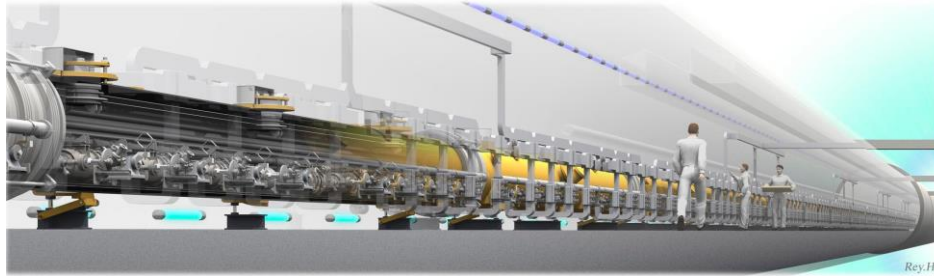
High gradient (25~30 MV/m)

High bunch current (~3 nC)

Long pulse (~1ms)

low repetition (~5Hz)

ILC



## CW operation

### ERL, CW-FEL

Medium gradient (~10MV/m)

Medium bunch charge

High current (~10mA)

cERL is high current at injector and medium energy (~20MeV).

Similar specification to the <sup>99</sup>Mo facility.

# Requirements of the accelerator for $^{99}\text{Mo}$ production

~10mA(CW) electron beam  
20~30MV acceleration



## Essential accelerator components

- ❑ High current DC electron gun
- ❑ High power RF input coupler (for high beam loading)
- ❑ Superconducting cavity operated at 10~15MV/m

## Key points for the accelerator

- Beam loading (beam current x accelerating voltage)
  - Max. rf power for CW input coupler is ~ a few 10 kW
  - Number of cavities, cavity gradients are limited by the input coupler.
- Cryogenics
  - High Q cavity leads to low cryogenic load
  - Higher gradient operation results in the higher cryogenic load (load is proportional to (voltage)<sup>2</sup>)

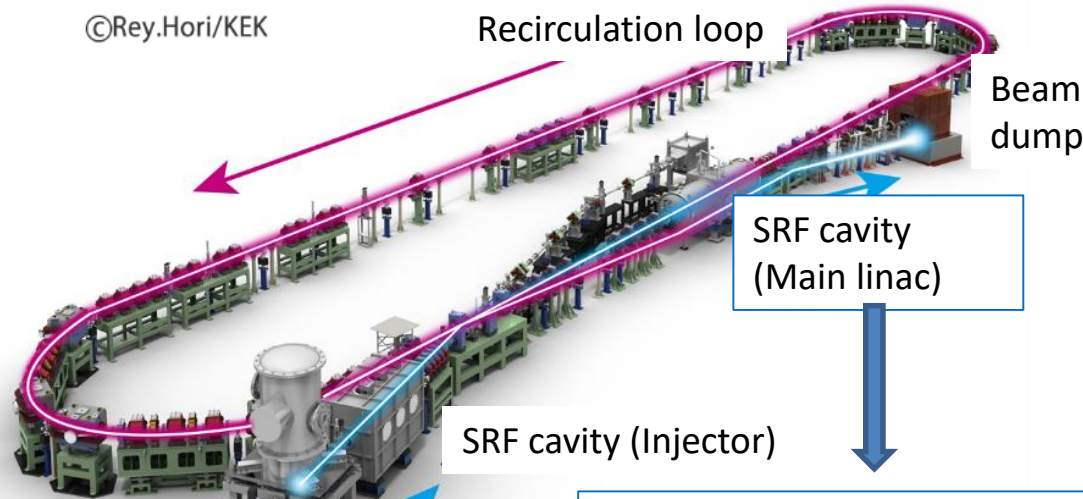


# Compact ERL

## Demonstration machine of energy recovery linac

Start beam operation from 2014/Jan. Energy recovery successful. 20MeV, ~1mA at present

©Rey.Hori/KEK



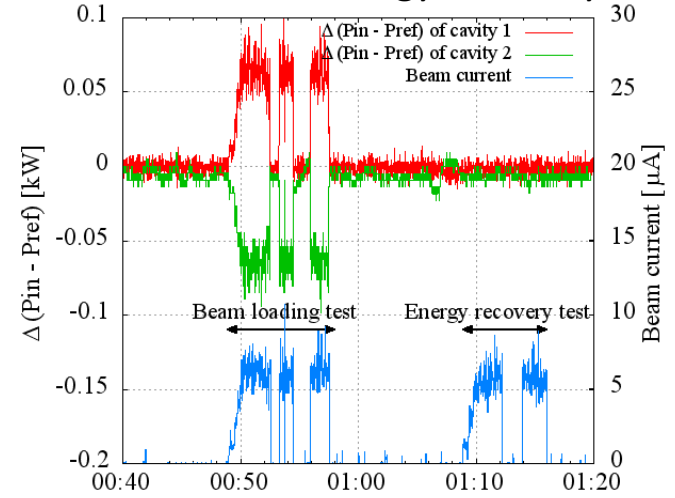
Stable operation at 8.5MV/m. But accelerating gradient is limited by field emission.

Energy recovery of  $E_{\text{beam}}(\text{MeV}) \times I_{\text{beam}}(\text{mA})$

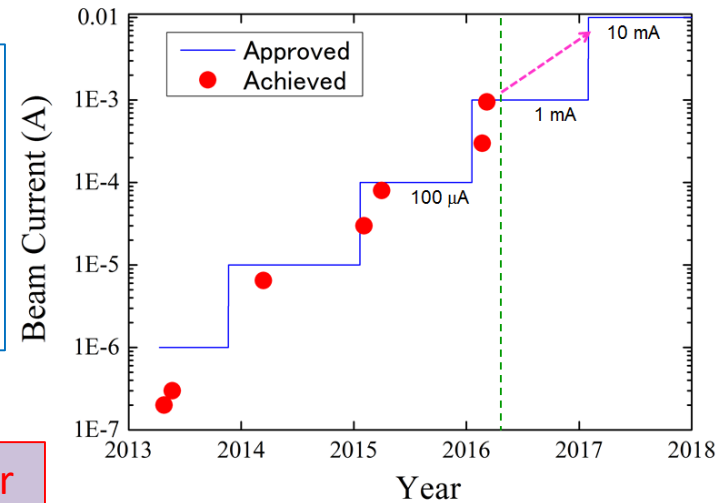
Very stable operation at 390kV. At present 1mA operation.

Stably operated at 1mA. Can be operated at 10mA at the injector

## Successful energy recovery

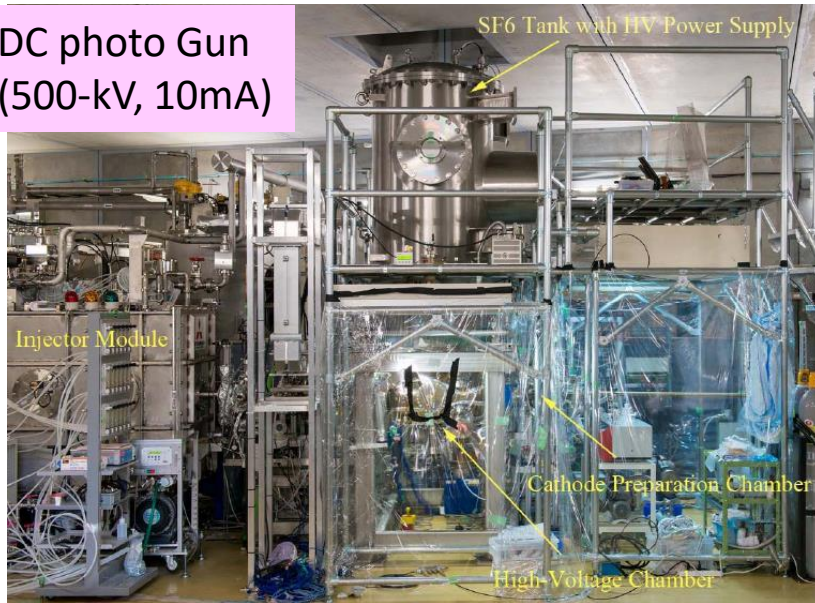


## Upgrade of beam current (S. Sakanaka)



# Major Components for the cERL

DC photo Gun  
(500-kV, 10mA)



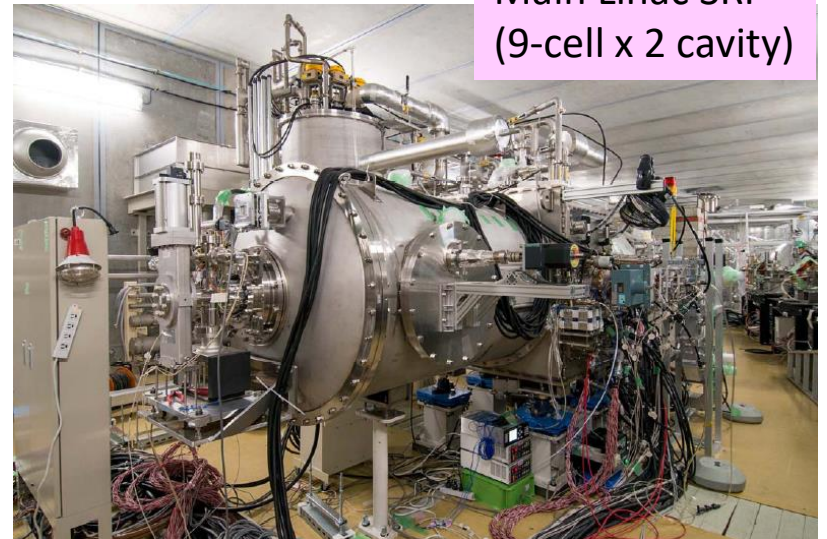
Injector SRF  
(2-cell x 3 cavity)



Liq. He plant  
(600W@4K, 80W@2K)



Main Linac SRF  
(9-cell x 2 cavity)



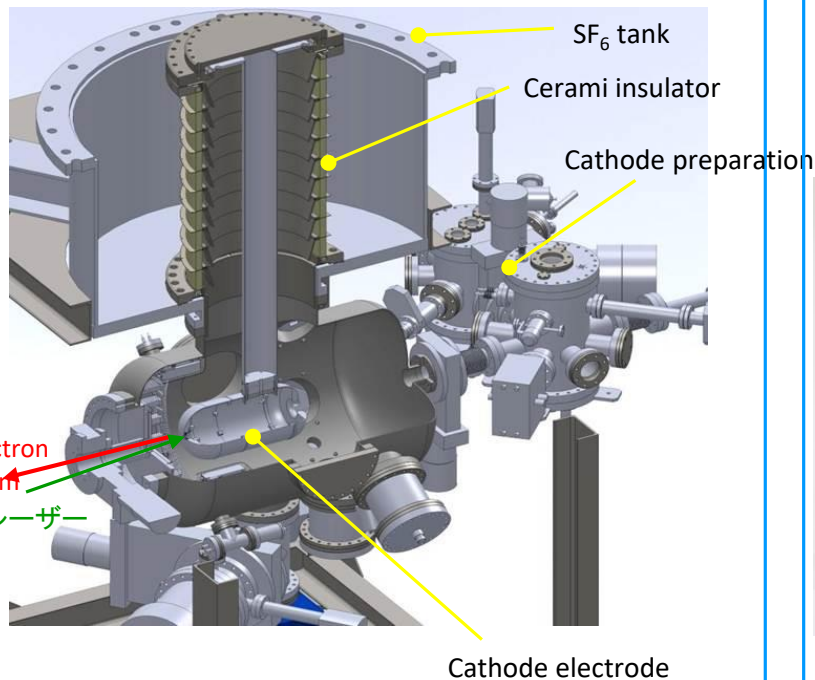
KEK-TRIUMF meeting (Dec.14,2017)

# RF components developed at cERL

## DC photo cathode electron gun

### CW electron beam generator

- Low emittance ( $< 1 \text{ mm}\cdot\text{mrad}$ )
- High current ( $\geq 10 \text{ mA}$ )

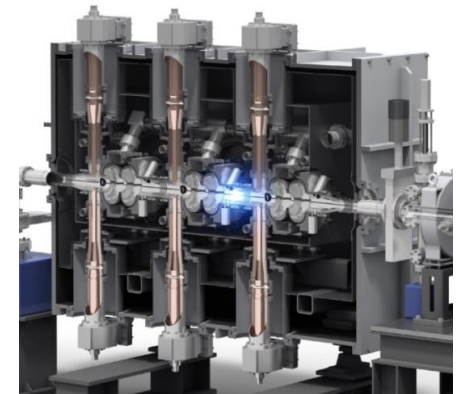


## Input coupler & Superconducting cavity

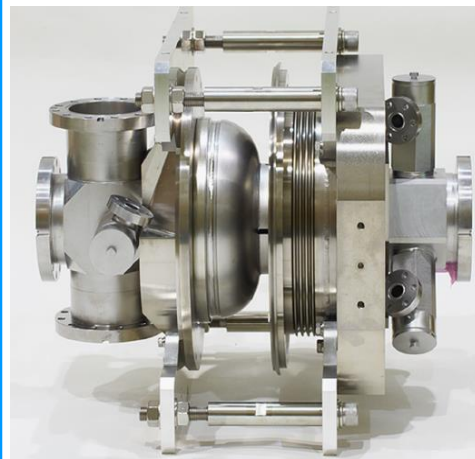


Input coupler

*rf input coupler*  
*~10kW each*  
*Two couplers/cavity*



Injector cryomodule  
(three 2-cell cavities)



Injector cavity

2-cell cavity

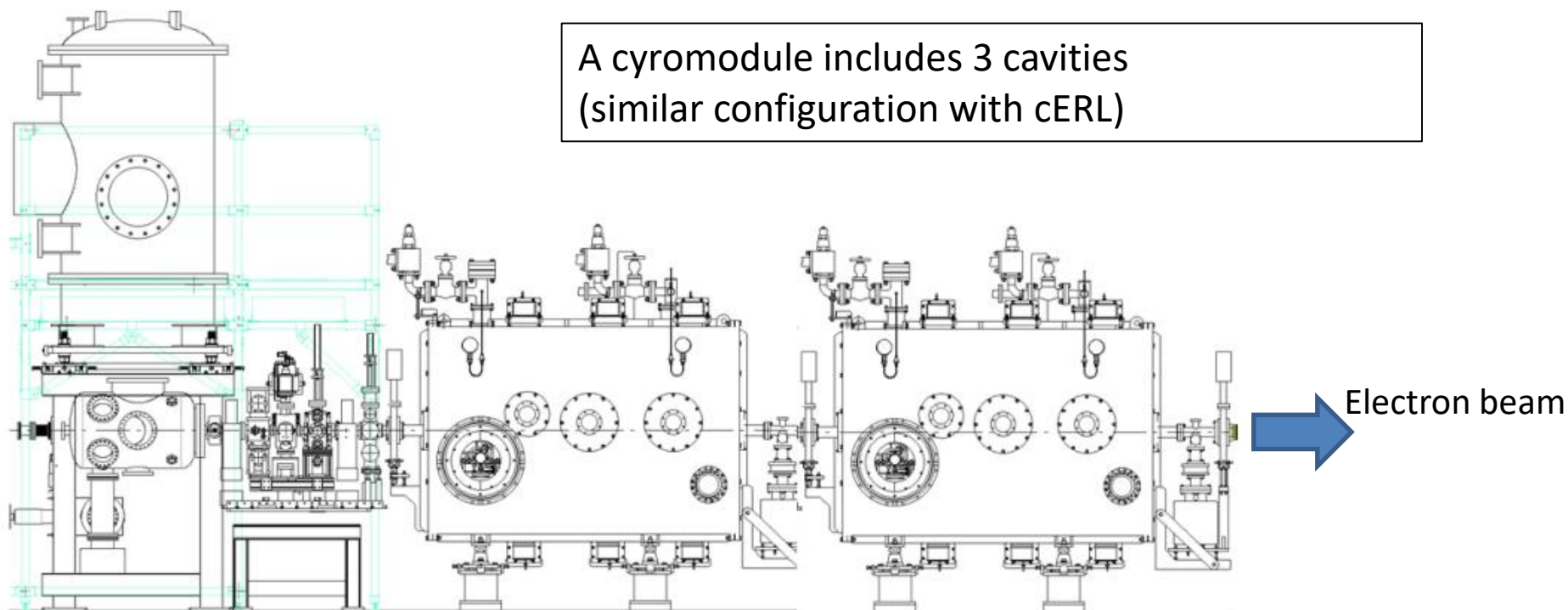
$$E_{\text{acc}} \leq 7 \text{ MV/m}$$

(operational gradient)

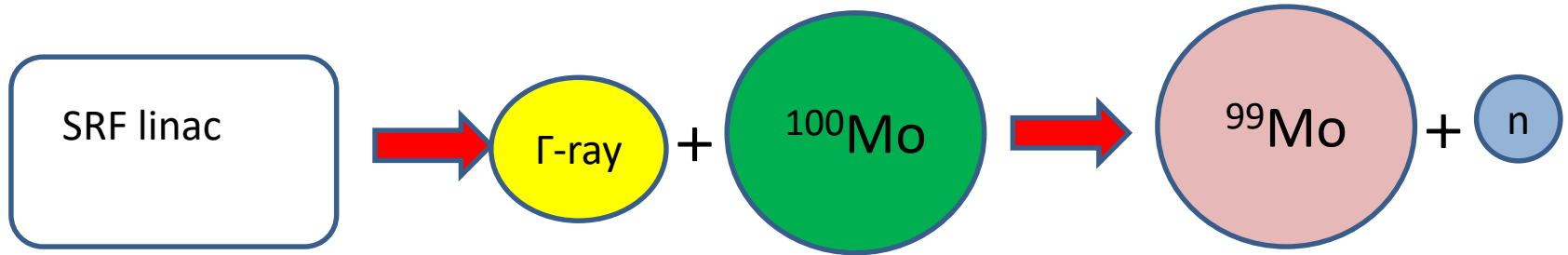
# Possible layout of SRF linac for $^{99}\text{Mo}$ generation

| Beam current | Beam loading | Coupler/cavity | Number of cavities and their gradients                        |
|--------------|--------------|----------------|---|
| 1mA          | 30kW         | 1              | 9cell cavity $\times$ 2~3<br>(10~15MV/cavity = 10~15MV/m)     |
| 10mA         | 300kW        | 2              | 2 or 3 cell cavity $\times$ 5~10<br>(3~6MV/cavity = 9~18MV/m) |

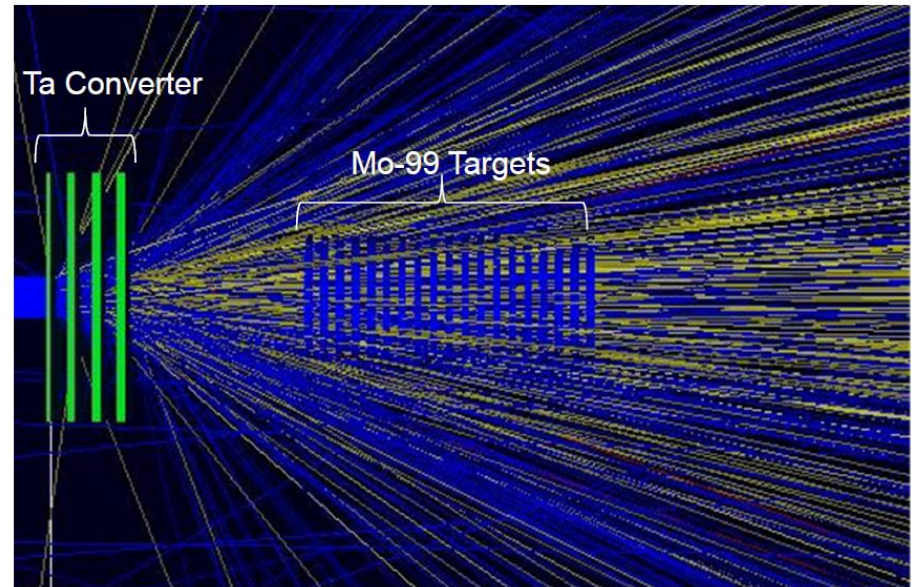
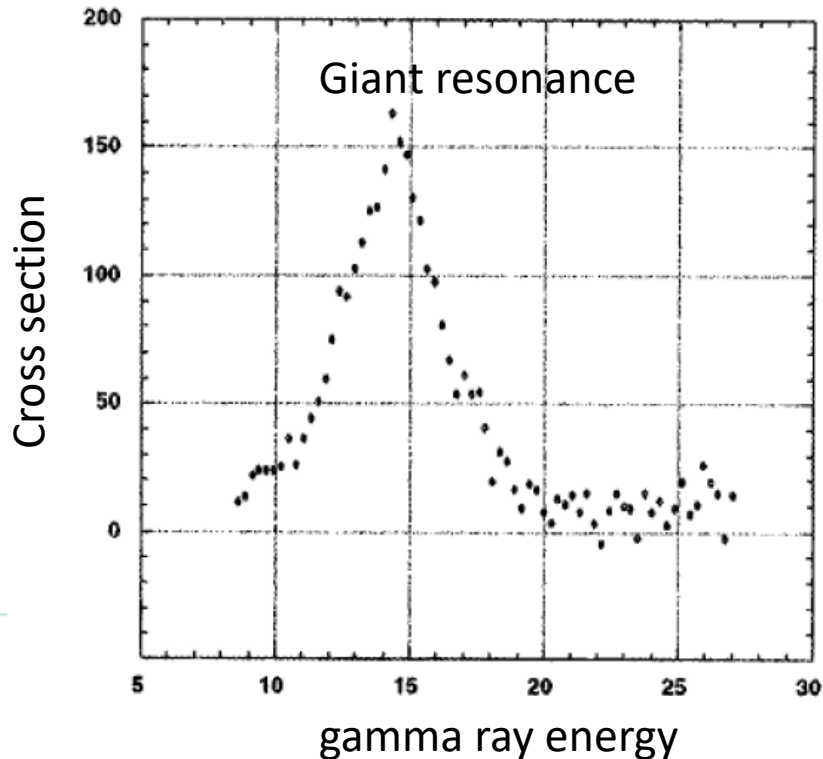
A cryomodule includes 3 cavities  
(similar configuration with cERL)



# Next step: heavy metal converter



$^{99}\text{Mo}$  reaction process



$\gamma$  ray is generated at heavy metal converter

# Summary

- Mo-99/Tc-99m is widely used for the medical inspection.
- These are 100% imported and most of them are produced by using the nuclear reactors now.
- For the stable supply, we propose the production of Mo-99 by SRF accelerator.
- The 10mA ~30MeV electron beam might supply the large amount of Mo-99 in Japan.
- The SRF technology (developed for EXFEL, ILC, cERL,...) looks matured to satisfy these requirements.
- R&D for conversion target and sample preparation (Mo-100/Mo-99) will be necessary.

***Thank you for your attention***