

Ultrafast Ferroelectric Based Tuning for EIC Applications

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Euclid Techlabs, LLC

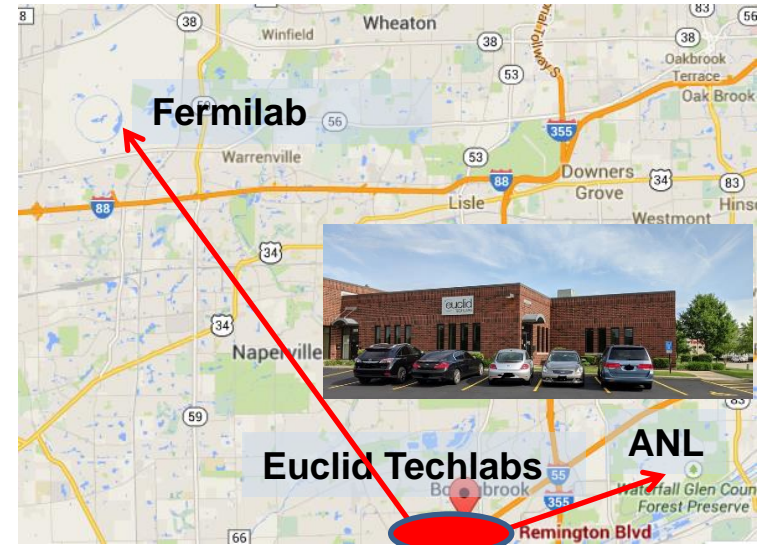
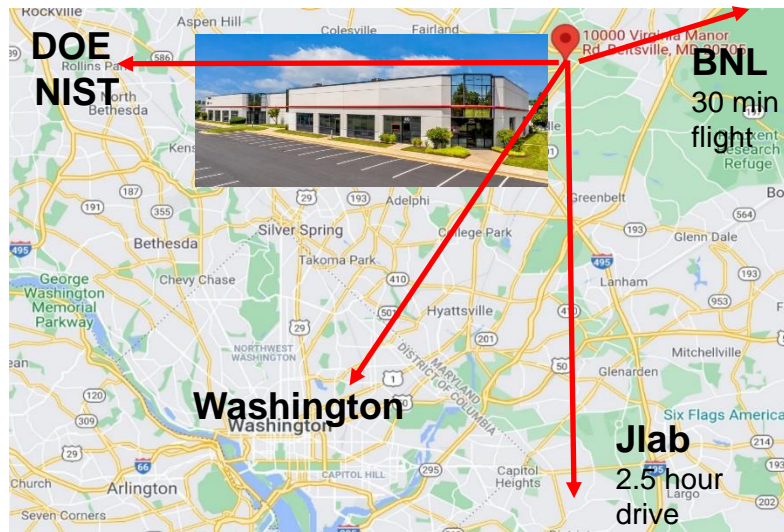
10/28/2021

EIC Workshop

Euclid Techlabs LLC

Euclid Techlabs, LLC is a research and development company specializing in linear particle accelerators, ultrafast electron microscopy, and advanced material technologies for energy, defense, and medical applications. The company was formed in 2003. Euclid has developed expertise and products in several innovative technologies: time-resolved ultra-fast electron microscopy; ultra-compact linear accelerators; electron guns with thermionic, field emission or photo-emission cathodes; fast tuners for SRF cavities; advanced dielectric materials; HPHT and CVD diamond growth and applications; thin-film applications in accelerator technologies; and beam physics. Merging these technologies allows Euclid to create cost-effective, compact and reliable solutions, which provide potential access to a wide variety of markets.

- 32 employees, 15 PhD, particle physicists, material scientists, as well as electrical and mechanical engineers
- 2 Lab/offices: Bolingbrook, IL and Washington DC.
- Tight collaborations with National Labs and Institutes: FNAL, ANL, BNL, LBL, SLAC, LANL, Jlab, NIST, NIU, IIT, etc.

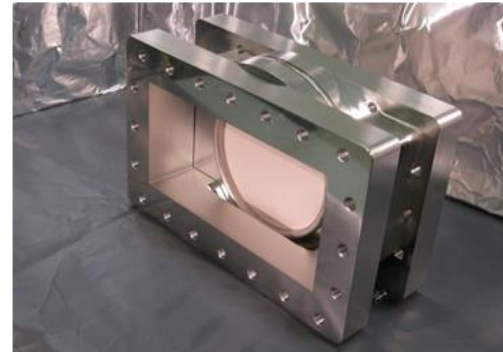


Key Euclid Technologies

- ❑ **Ferroelectric based fast tuner**
- ❑ **Accelerator components (RF windows, couplers...)**
- ❑ **Ultra-compact MeV energy range accelerators**
- ❑ **Electron guns for accelerators:** Photo-, thermo-, field emission (FE)- and SRF guns. Photocathodes.
- ❑ **SRF cavities, conduction cooled cryomodules**
- ❑ Stroboscopic pulser for Transmission Electron Microscope
- ❑ Other high power microwave/RF components and beam physics instrumentation



Fast ferroelectric 400 MHz tuner successfully tested at CERN



L-band RF window for AWA ANL



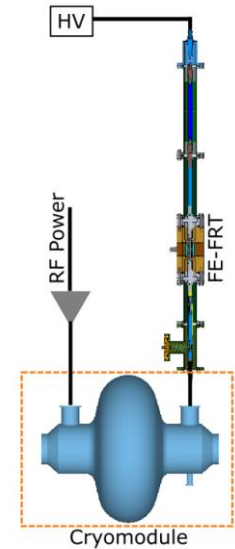
UFP™ for TEM

Low Loss “Smart” Ceramic for RF

- With the talk, we present recent developments on fast active ferroelectric tuner designed based on the recently developed and demonstrated “smart” low loss tunable ceramic materials especially engineered for high power accelerator applications.
- The Fast Ferroelectric Tuner with the tuning ceramic element made of the composite low loss ferroelectric, which dielectric constant can be altered with temperature (slow tuning,) and DC voltage (fast tuning). As long as the DC voltage changes the dielectric constant at 10-100 ns time range, it opens possibility for the development of the fastest ever tuning high power components.

Motivation – Fast Ferroelectric Tuner

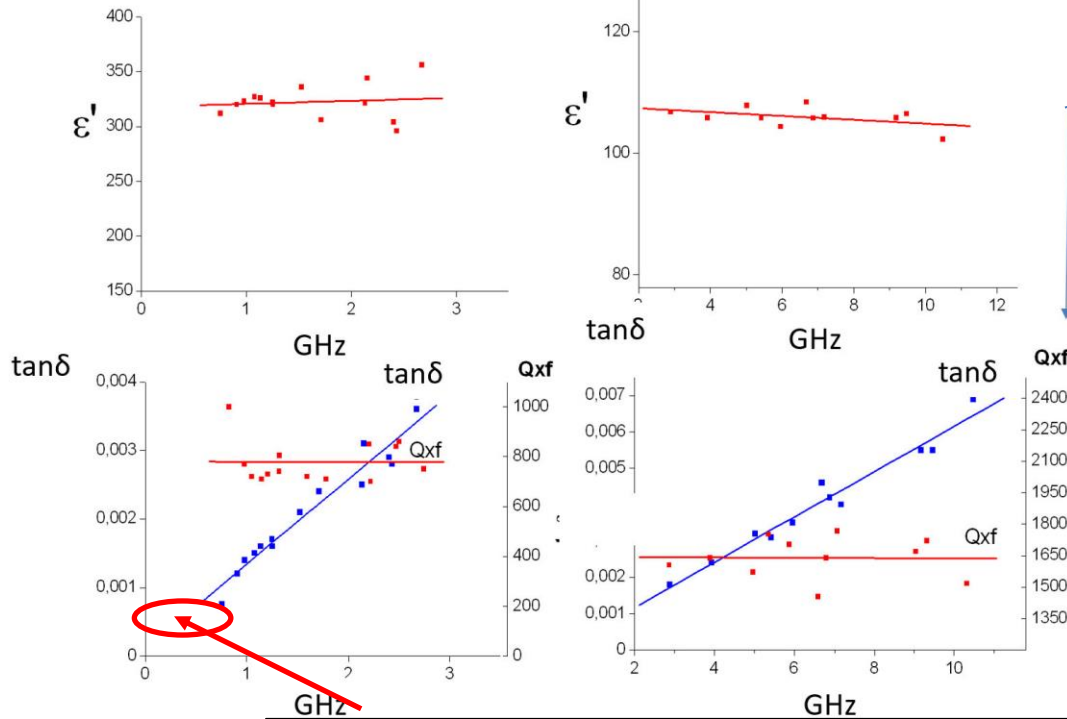
- A fast controllable phase shifter would allow microphonics compensation for the SRF accelerator (application of transient beamloading detuning is under consideration)
- Nonlinear ferroelectric microwave components can control the tuning or the input power coupling for rf cavities. Applying a bias voltage across a nonlinear ferroelectric changes its permittivity. This effect is used to cause a phase change of a propagating rf signal or change the resonant frequency of a cavity. The key was the development of a *low loss but still tunable ferroelectric material*. The parameters have to be :
- **Dielectric constant** has to be low (~ 100 -150)
- **Loss factor** has to be low $\sim 10^{-3}$ at 1 GHz and 3×10^{-4} at 100 MHz
- **Tuning range** has to be high ~ 6 -8% at ~ 15 kV/cm
- Can be done with **(Ba, Sr)TiO₄+Mg based oxides**



Courtesy of
N.Shipman, CERN

*Ferroelectric tuning for SRF cavity was proposed by I. Ben-Zvi

Frequency dependence of ϵ and $\tan\delta$ for the ferroelectrics with low permittivity at \sim GHz range



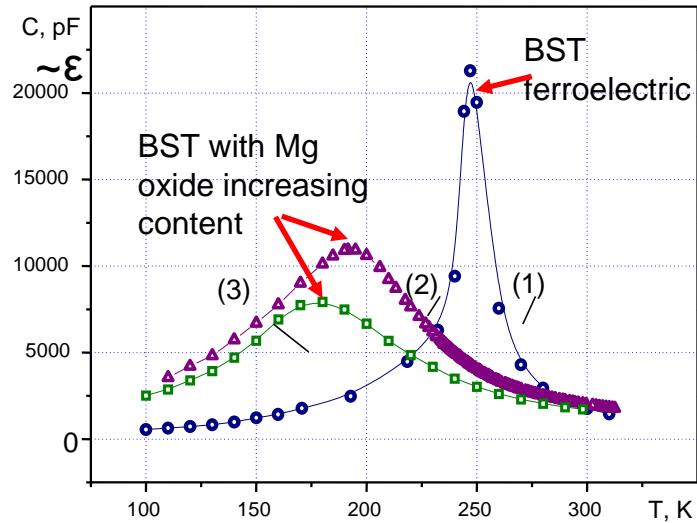
$Q \times f$ – FoM, GHz
 $Q \times f = f \text{ (GHz)} / \tan\delta$
 $Q \times f \sim \text{const. at}$
 50 MHz – 100 GHz

BST(M) is microwave ceramic – it means that its permittivity does not depend on frequency.

Same time, loss factor $\tan\delta$ of microwave ceramic linearly increases with frequency.

$\tan\delta = 2.8 \times 10^{-4}$ (80 MHz), $= 4.8 \times 10^{-4}$ (400 MHz),

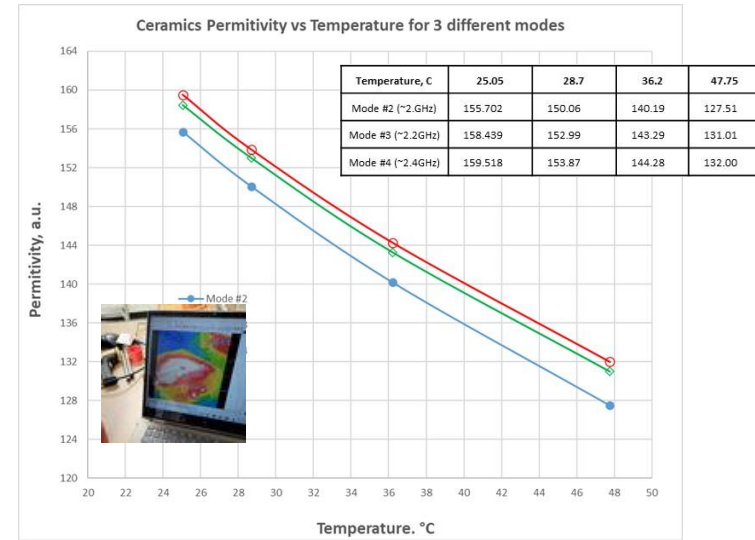
Ferroelectric ceramic properties, temperature



Curie temperature shift from 250K to 170K with increase of Mg-based oxides in BST-Mg oxide solution.

Dielectric constant of BST based ferroelectrics strongly is dependent on temperature. With the low linear ceramic content in BST, Curie temperature is $\sim 250\text{K}$ shifting to the $\sim 170\text{K}$ range with linear ceramic content increase. For the BST(M) material with its dielectric constant ~ 150 at room temperature, $\Delta\epsilon(T)/\epsilon \sim 1\%/^{\circ}\text{K}$ or $\Delta\epsilon/T = 1.2/^{\circ}\text{K}$.

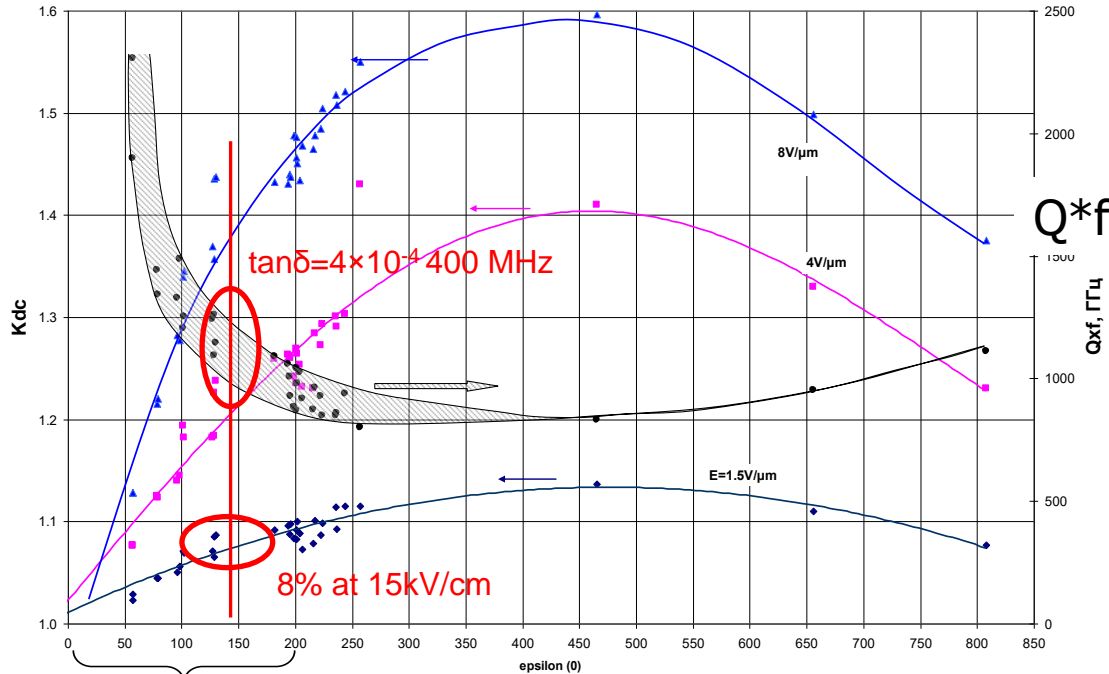
Optimal operations for BST (M) has to be in the 10°C - 50°C temperature range.



Temperature dependence of the BST(M) material permittivity in the 25°C - 50°C temp. range.

Progress on BST(M) Material Development

(Ba,Sr)TiO₄+Mg oxides in various proportions at room temperature



BST(M),
ε~50-150

record low values of dielectric constant and loss tangent at relatively high tunability level required for high power bulk tuner operating in air (< 30 kV/cm) and in vacuum (up to 80 kV/cm).



$$K_{dc} = \frac{\epsilon(V=0)}{\epsilon(V_0)}$$

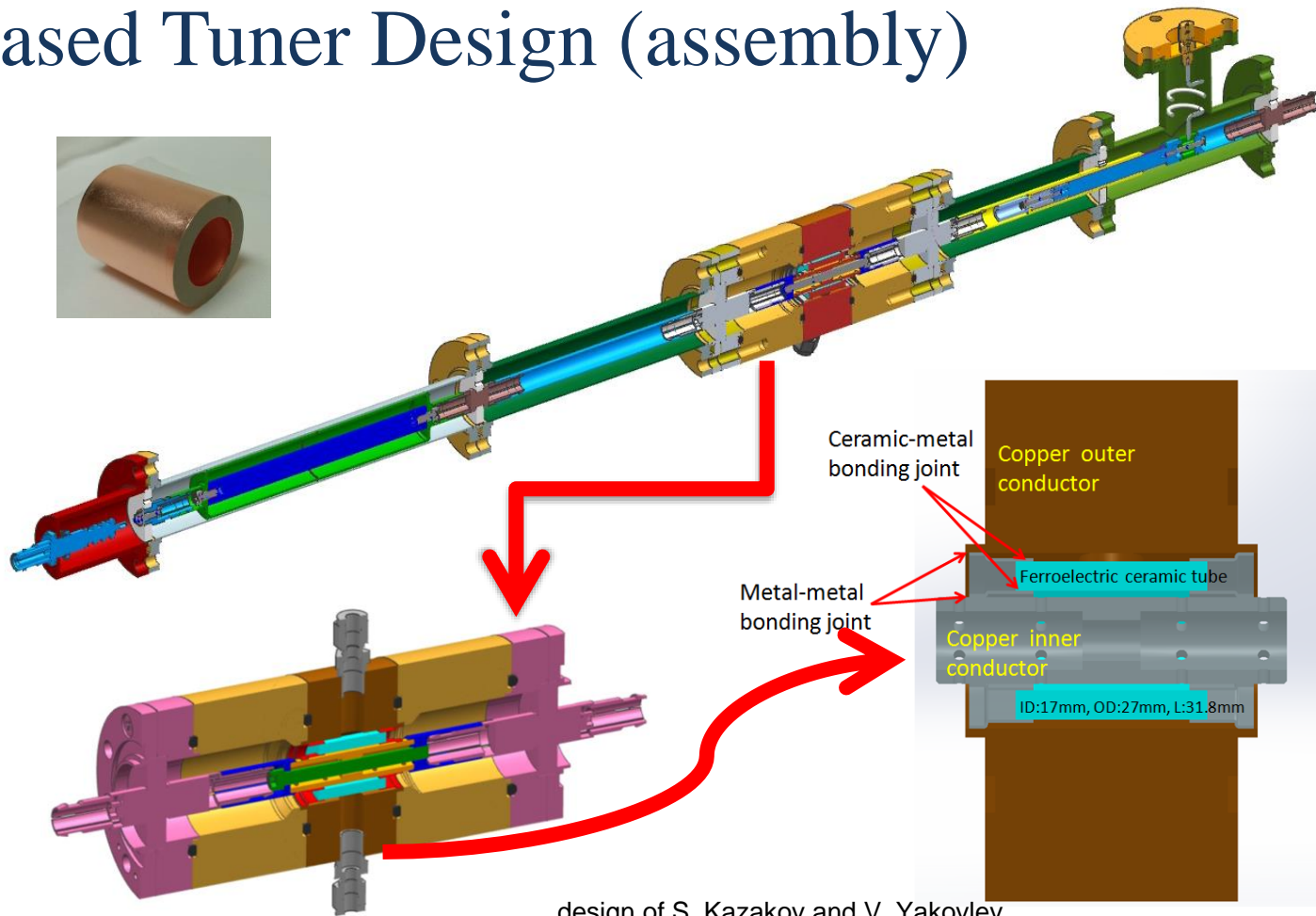
tunability

Q×f – FoM, GHz
 Q×f = f (GHz)/tanδ
 Q×f ~ const. at
 50 MHz – 100 GHz

Ferroelectric ceramic properties

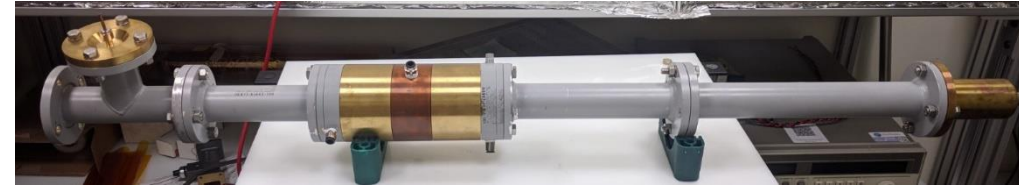
Parameters	Value
dielectric constant, ϵ	~150
tunability, $\Delta\epsilon/\epsilon$	~10% at $15\text{kV}\cdot\text{cm}^{-1}$ of the bias field
response time	10 - 100 ns
$\tan\delta$ at 1 GHz and 400 MHz	$\sim 1\times 10^{-3}$ and $\sim 4\times 10^{-4}$ correspondingly
breakdown limit	200 kV/cm
thermal conductivity, K	7.02 W/m-K
specific heat, C	0.605 kJ/kg-K
density, ρ	4.86 g/cm ³
coefficient of thermal expansion	$10.1\times 10^{-6}\text{ K}^{-1}$
temperature tolerance, $\partial\epsilon/\partial T$	(1-2) K ⁻¹

BST Based Tuner Design (assembly)

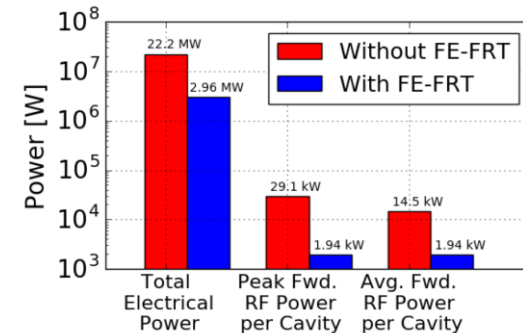
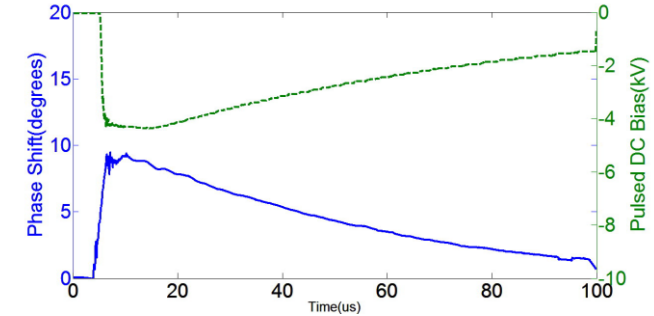


design of S. Kazakov and V. Yakovlev

Ferroelectric Based High Power Tuner for SRF Cavities



- Ferroelectric Fast Reactive Tuner (FE-FRT) for SRF accelerator operations
 - Ultrafast tuner: 100 ns range
- In collaboration with CERN
 - Case study: LHeC application
- Offers potential for significant reduction in RF power consumption



N. Shipman, et al., ERL'19, TUCOZBS02

Preliminary Test Results, CERN, 2020

- First ever Ferroelectric Fast Reactive Tuner (FE-FRT) test with a superconducting cavity
 Courtesy of A.Macpherson and N.Shipman, CERN

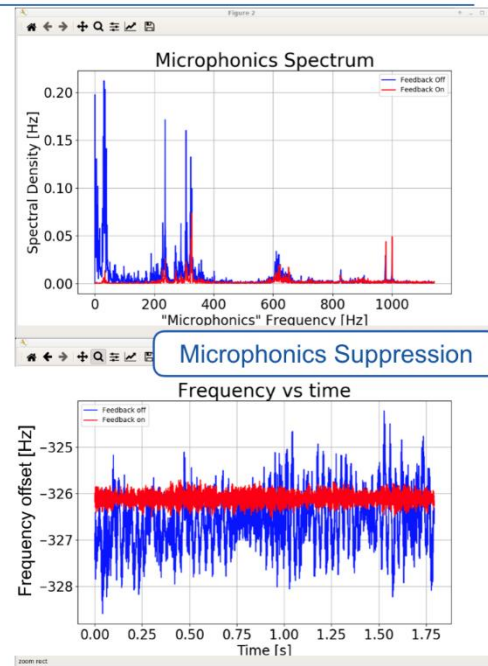
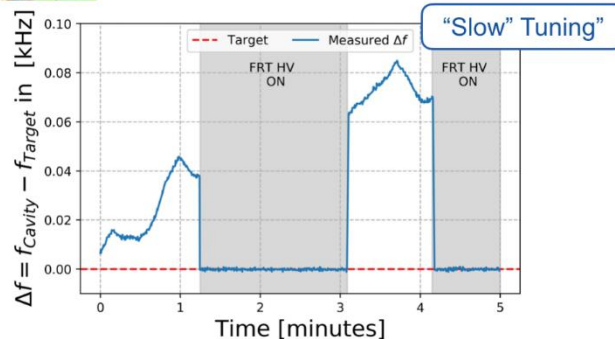
Snapshot of preliminary FE-FRT tuning loop results

FE-FRT Tuning Loop validation: Initial Results - 30-07-2020



FE-FRT:

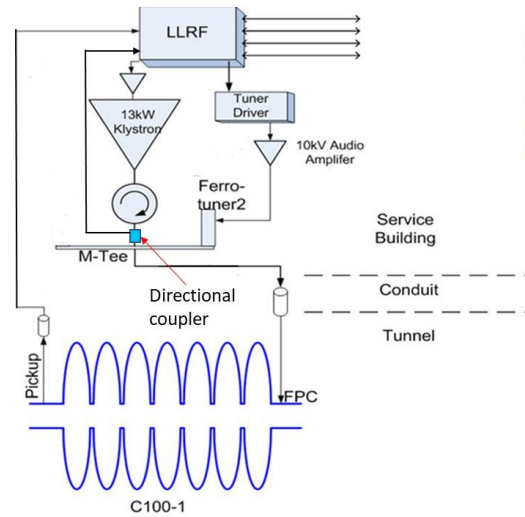
- A non-mechanical tuner for RF cavities
- Validated tuning loop
- Microphonics suppression
- Wide operational parameter space
 - Achievable $\Delta f > 50$ kHz (depends on Q_L)
 - Configurable tuning ranges from Hz to kHz
 - Configuration depends on FRT application



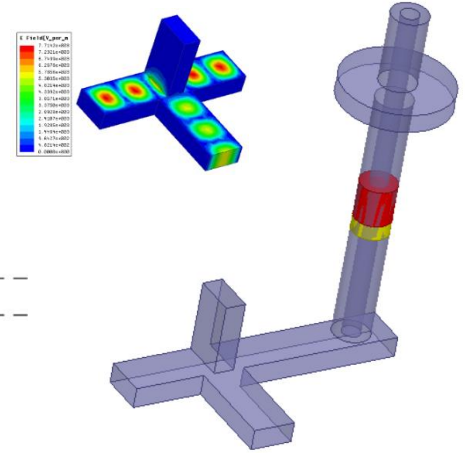
FRT for 1.5 GHz Single Port Cavity



C100 cavity, and C100 cryomodule with FPCs in CEBAF section SL25, Jlab.



Ferroelectric tuner and MT (upper corner) in the LLRF schematic of C100

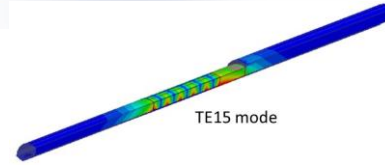
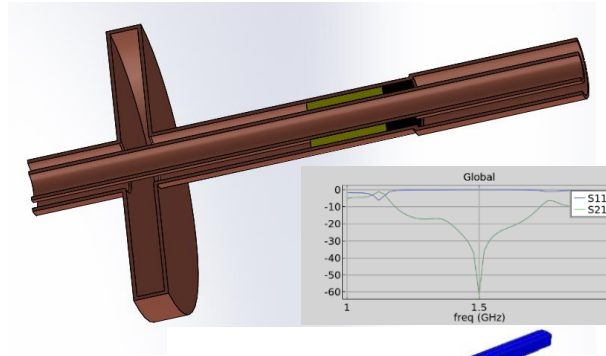


Ferroelectric tuning element (red) with alumina matching section (yellow)

Euclid Techlabs is developing the first fast ferroelectric tuner for a SRF accelerator that is currently in operation – CEBAF at JLAB. In comparison with our first tuner prototype, it requires a new configuration, with a single RF power port for both the klystron and the tuner. This is the only option for the current C100 cryomodules at CEBAF, and many other projects.

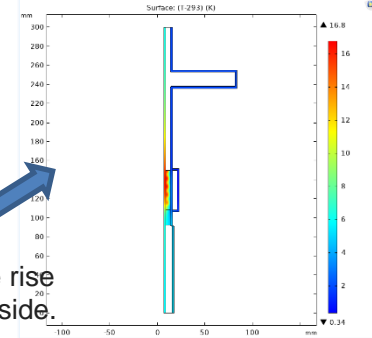
Current Status of the 1.5 GHz FRT

R_1, R_2	9 mm, 14 mm
l_F	41.5 mm
P_{in}	3 kW
$\epsilon_{min} - \epsilon_{max}$	143 -156 ($T=T_{room}+3^\circ$)
$\Delta\epsilon/\epsilon$	8.3%
$\Delta\varphi$	80°
Δf	± 20 Hz
Q_{ext}/Q_{ext0}	0.93
P_{loss} in ceramics	4.9% (148 W)
P_{loss} in copper	1.2% (30 W)
E in ceramics	0.58 kV/cm
E in vacuum	2 kV/cm
ΔT_{max}	6°



HOM analysis

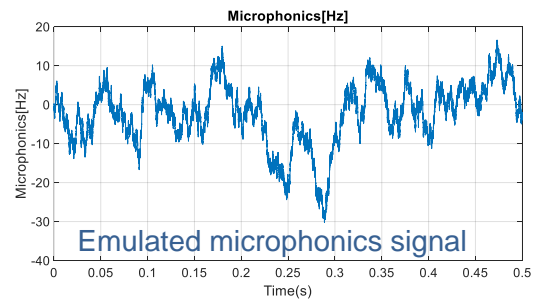
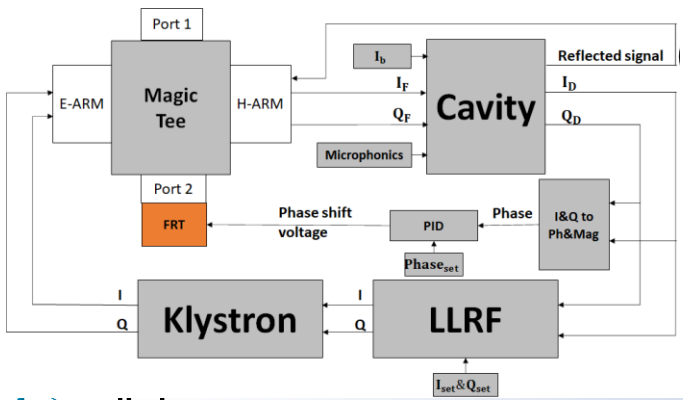
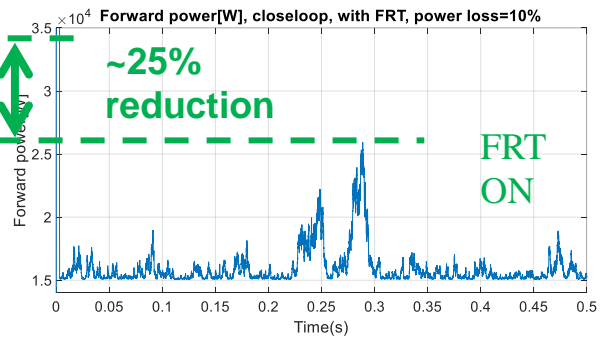
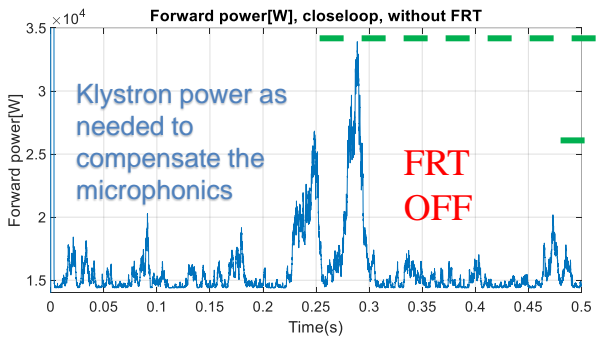
3 kW of CW power causes 17° temperature rise with water cooling outside and cooled air inside.



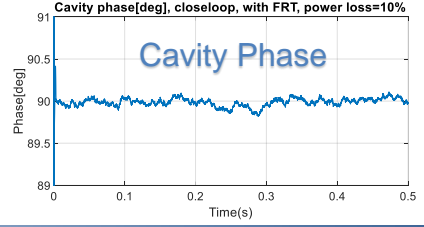
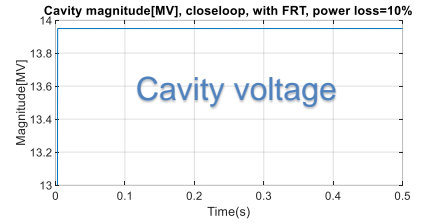
Euclid has carried out thermal and RF measurements of improved ferroelectric ceramic, completed the tuner RF and thermomechanical design, and is currently finishing the mechanical engineering design for fabrication. HOM analysis is complete too.

Simulink modeling of the FRT microphonics compensation via the single FPC

- Although it is non-ideal to use FRT through FPC, it is possible to maintain Qext and compensate the microphonics simultaneously.
- Simulink modeling shows the klystron power demanding can be reduced by ~25% in the case of Jlab C100 cavities.



FRT with 10% loss



New Research Directions

- Introduction
- Ferro-Electric Fast Reactive Tuner
- Transient Detuning
- FE-FRT Performance
- Transmission Line Modeling
- Power Estimates
- Simulations
- HV Circuitry
- Partial Detuning
- Integration
- Trans Detuning Project
- Summary

Transient Detuning using a Ferro-Electric Fast Reactive Tuner

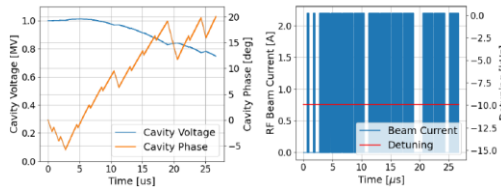
N. Shipman, I. Ben-Zvi, A Castilla, A. Macpherson, H. Timko

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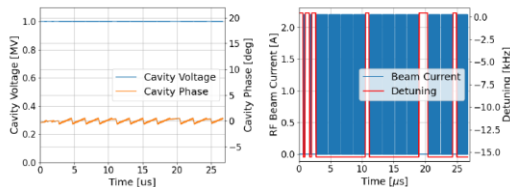
N. Shipman, *et al*, CERN

SYTM 8th July 2021

Fixed Detuning



Transient Detuning



High-Power Ferro-Electric Fast Reactive Tuner

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(Dated: September 15, 2021)

We present a novel design of a FerroElectric Fast Reactive Tuner (FE-FRT) capable of modulating Mega VAR reactive power on a sub-microsecond time scale. We show detailed analytical estimates of the performance of this device and benchmark these estimates against finite element method eigenmode and frequency domain electromagnetic simulations.

MVAR level of FRT concept

INVAR TUNING: ferroelectric is inserted between the electrodes located between the ferroelectric wafers.

Fast tuning at high power is an enabling technology in particle accelerators. Uses are abundant and include: avoidance of beam instabilities; increasing the number of aging ring cavities; compensation of the drift of beam parameters; and correction of microphonics in superconducting cavities.

Reactive tuning is most frequency of a

Notable features of this design include:

• use of ferroelectric capacitors made of ferroelectric wafers and insulating spacers are connected in series, where the spacers provide thermal and elec-

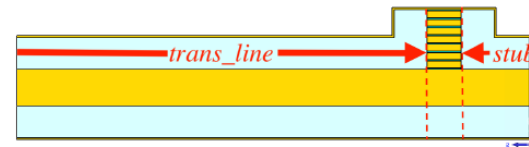


TABLE III. List of parameters for the PS cavity ferroelectric tuner.

Parameter	Value	Units
Number of wafers	8	-
Wafer diameter d	48	mm
Wafer thickness	2	mm
Coax outer conductor radius b	73.18	mm
Coax inner conductor radius a	26.9	mm
Stub length L	105	mm
Transmission line length l	60	mm
Ferroelectric absorbed power limit	10.1	kW
Capacitor's FoM _C	497	-
System FoM	282	-
Change in reactive power	10	MVAR
Frequency tuning	230	kHz

[h] 14 Sep 2021

Summary

- BST (M) ceramic was developed with dielectric constant ~ 150 , loss factor $\sim 5 \times 10^{-4}$ at 400 MHz and tunable $\sim 8\%$ at 15 kV/cm at 10-100 ns pulse range
- The fast 400 MHz BST(M) ferroelectric tuner was designed, fabricated and cold tested at Euclid. Validation test at CERN of the 400 MHz tuner with SRF cavity demonstrated successful microphonics compensation at up to 1 kHz frequency range.
- 1.5 GHz MT single port tuner configuration is currently under development for the Jlab's C100 cavity for CEBAF.
- New FRT applications are on the horizon.

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 - Ceramic Ltd: E. Nenasheva